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CHEMICAL PROPERTIES OF URANIUM HYDRIDE

by

James Curren Warf

A Thesis Submitted to the Graduate Faculty for the Degree of

DOCTOR OF PHILOSOPHY

Major Subject: Inorganic Chemistry

Approved:

Signature was redacted for privacy.

In Charge of Major Work

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Dean of Graduate College

Iowa State College
1946

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I. INTRODUCTION

A general investigation of the chemical properties of uranium and related materials was underway in the various laboratories in the United States in 1942, first under the auspices of the National Defense Research Council (NDRC), and later under the Manhattan District or Manhattan Project of the War Department. The Project at Iowa State College, under the direction of Dr. F. H. Spedding, had two principal divisions: a section devoted primarily to the development of methods for the manufacture of pure uranium metal on a large scale, and a section to carry out researches into the chemical, radiochemical, and physical properties of uranium, the trans-uranic elements, thorium, the fission products, and other materials. A process was developed (1) and large amounts of pure uranium were manufactured by the first section, and were available for research purposes.

Methods of analysis of uranium for many trace impurities were being developed by a group under the direction of the writer, and in addition investigations into the general chemistry of uranium were undertaken. In March, 1943, an analytical scheme for the determination of traces of calcium in uranium was being developed, during which the first pure sample of uranium hydride was prepared, the purpose being to leach the calcium from the finely divided hydride. Although this

original aim was unsuccessful, uranium hydride itself proved to be such an interesting substance that the primary attention was directed to it. In the course of the next three years the chemical and physical properties of uranium hydride were the subject of extensive researches by a number of different investigators; the present writer's efforts were concentrated on the chemical aspects more than the physical.

The reasons for the investigation, aside from the general scientific interest by Project chemists in uranium hydride, were:

(a) the possibility of leaching fission products from uranium hydride prepared from metal from the piles, (b) the possible analogy of uranium hydride to plutonium hydride, which had not been prepared at that date, (c) the corrosion of uranium by hydride formation in water-cooled piles, (d) the possible use of uranium deuteride in the place of frozen heavy water as a target for deuteron bombardments in investigating the reaction

and (e) the possible use of hydrides or deuterides as moderators for neutrons. Quite a number of additional applications and uses of uranium hydride have been discovered or developed, and are discussed subsequently.

Part V (Resumé of Physical Properties of Uranium Hydride and Deuteride) is abbreviated and is included for completeness and to make the following Parts more readily understandable, although the present writer did only a minor part of the actual experimental work described in this section. Credit is given

to the investigators upon whose work these parts are based in footnotes in the appropriate places, in the literature cited, and again in the Acknowledgements. This also applies to four subsections in Part VI and to one subsection in Part VII.

II. LITERATURE SURVEY

While conducting some experiments in 1912 on the solubility of helium and argon in a number of metals at elevated temperatures, Sieverts and Bergner (2) treated some crude uranium powder with these gases and also with hydrogen. They noted that at 1100° a 100 g. sample of the impure metal absorbed 1.6 mg. of hydrogen when the pressure was 760 mm. The uranium they had available undoubtedly contained a large fraction of uranium dioxide.

The only other mention in the pre-Project literature is in a patent granted to Driggs (3) in 1931, which describes a general method of preparing metal hydrides. According to this source uranium hydride was formed when the metal, a sintered powder prepared electrolytically and containing considerable oxide, was heated to 200-225° in hydrogen. A temperature-dissociation pressure curve was given which has proved to be in modest agreement with the recent data; for example Driggs gave the dissociation pressure of hydrogen at 300° as about 20 mm., while the most recent determination (see Part V)

is 27.6 mm. Driggs recognized that the reaction of uranium with hydrogen was exothermic, and gave the formula of the product as UH₄; it is now known to be UH₃. No chemical or other physical properties were presented.

The earliest experiment (June, 1942) by Project investigators involving uranium hydride was an incidental preparation of the material during an attempt to cast uranium in a hydrogen atmosphere (4). The formation of a dark, pyrophoric powder was recorded, but the work was not further pursued. It was March, 1943, when the extensive researches noted earlier were initiated, after the present writer (5, 6) converted a sample of pure, massive uranium to the hydride by heating it to 250° in a current of hydrogen.

III. PREPARATION AND COMPOSITION OF URANIUM HYDRIDE

A. Formation, Appearance, and Recommended Procedure for Preparation

In the first experiment designed to prepare uranium hydride, with the aim of leaching out the calcium impurity for analytical purposes as explained earlier, two grams of oil-free uranium turnings in a porcelain boat was heated by a resistance furnace in a stream of hydrogen. The exhaust hydrogen was bubbled through water while the furnace temperature was slowly raised. When the temperature was about

250°, the rate with which the exhaust hydrogen bubbled through the water markedly decreased for a few minutes, and then rose to its original rate. This showed that a certain amount of hydrogen had been absorbed. After cooling to room temperature the boat was withdrawn, and was filled with a dark gray powder.

The hydrogen for the above experiment was prepared by the action of sulfuric acid on zinc, and was dried with calcium chloride. In the next experiment commercial tank hydrogen was employed, and it was found that the reaction did not occur until the temperature had been 250° for some time. An investigation of the cause of this delayed reaction (7) disclosed that it was due to the presence of oxygen in the hydrogen (the tank gas contained 0.5 per cent oxygen). When the oxygen impurity was removed, no delay in the initiation of the reaction was encountered. A widely used method of removing the oxygen from hydrogen is to pass the gas through a tube packed with copper turnings heated to a red heat; this converts the oxygen to water, which is removed by a dehydrating agent such as magnesium perchlorate. While this technique was satisfactory, it was found that even more rigorous purification of the hydrogen could be effected by passing it through uranium turnings or powdered uranium heated to 700° (see p. 55). While oxygen impurity in the hydrogen caused a delay in the reaction when uranium hydride is formed. it was found that an oxide layer on the uranium used had little effect, and required removal only if it constituted an undesired impurity in the hydride prepared.

As ordinarily prepared uranium hydride was an exceedingly fine powder with a black or very dark gray color. Close examination showed a few small, shining particles (inclusions) scattered throughout the powder; these were probably the impurities of the metal, principally uranium carbide, nitride, oxide, etc. The preparations were generally very pyrophoric.

Based on the experience with the above and numerous additional experiments, the following general procedure for the preparation of uranium hydride is presented.

Recommended Procedure for the Preparation of Uranium The hydrogen used is purified whether it is generated in the laboratory or is commercial tank hydrogen. The apparatus is shown in Fig. 1. Sufficient purification is achieved for most work by leading the gas through a quartz. Vycor, or Pyrex #172 tube packed with fine copper turnings and heated to 650-7000 in a resistance furnace. and then through a second tube containing anhydrous magnesium perchlorate. The most exact work required more rigorously purified hydrogen, which is accomplished by passing the hydrogen from the above treatment through a vertical tube (quartz, Vycor or Pyrex #172) containing uranium powdered by conversion to the hydride followed by thermal decomposition. This tube is maintained at 700-750°. Fine glass wool filters are inserted at either end to prevent any of the fine solid particles from being carried mechanically into other parts of the apparatus.

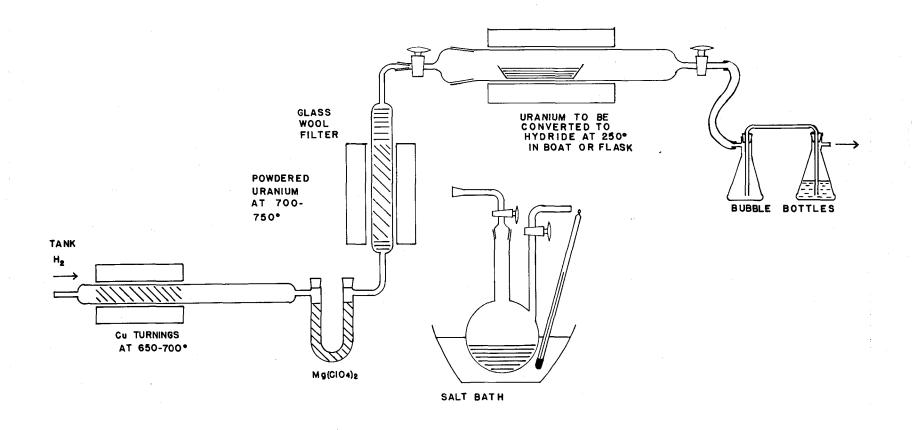


FIG.I APPARATUS FOR PREPARATION OF URANIUM HYDRIDE

oil with carbon tetrachloride or other solvent, dried, aid caping through a stopcock to the pump. where its rate may be checked, while a vacuum apparatus tubes are best heated with a hinged-top resistance into the reaction tube or flask, which is provided with alcohol and ether. thoroughly with water and distilled water, oxide is completely removed. The shiny metal is washed and is treated with warm dilute nitric acid until the is equipped with a manometer, the exhaust hydrogen eshydrogen is conducted through a trap to a bubble bottle glass joints are best at least a ten-fold expansion as the metal is converted The reaction vessel must be large enough to accommodate furnace, to the hydride. a suitable heating means and thermometer. of a low-melting nitrate-nitrite salt bath (8). preparations at atmospheric pressure, but Of The turnings or a massive lump, is cleansed of any uranium while flasks are conveniently heated with the ö Rubber connections are satisfactory After drying the metal is inserted be converted to for reduced pressure. the hydride, followed by Horizontal The exhaust ground in the

temperature is gradually raised. the thin purified hydrogen at room temperature, and then the The air in the reaction vessel is flushed out with up to about 200-210°, when it becomes coated with layer appearance. of the hydride, This color which gives the surface changes The metal keeps its 8 the temperature

is raised, becoming iridescent, and finally dark. At 245-250°, the hydride flakes off as a black powder, exposing fresh surface. When massive lumps of uranium are used, the reaction vessel should be tapped periodically to aid in shaking the hydride loose. The reaction is complete when, on shutting off the hydrogen supply, the water in the bubble bottle is not drawn back, or in the case of a vacuum apparatus, the manometer shows no change in pressure when the hydrogen supply and exhaust stopcocks are closed. One hundred grams of uranium turnings are completely converted to the hydride in 25 to 30 minutes, while a lump of the same mass requires 90 to 120 minutes.

B. Formation of Uranium Hydride from the Powdered Metal

The powdered uranium prepared by the low-temperature decomposition of the hydride (pp. 16 and 85) proved to be exceedingly reactive. Specimens sometimes caught fire in a carbon dioxide-filled dry box. They absorbed hydrogen rapidly even at room temperature, and became hot. Experiments showed that at the temperature of solid carbon dioxide (-76°) hydrogen was slowly absorbed (9).

C. Formation of Uranium Hydride Under an Inert Solvent

In connection with the attempts to hydrogenate organic compounds under the influence of uranium (p. 57), it was desired to determine the effect of an inert solvent on the formation of uranium hydride. A few grams of clean uranium turnings were covered with mineral oil in a flask holding a delivery tube reaching to its bottom, and hydrogen was bubbled in while the apparatus was being heated to 250° (7). The uranium was only very slowly attacked, and a black deposit collected in the lowest part of the flask. The rate of reaction was perhaps one hundredth of the rate in the absence of the mineral oil. The slowness of the reaction was believed attributable to two factors: the low solubility of hydrogen in the solvent at 250°, and the manner in which the mineral oil caused the hydride layer to adhere to the metal, forming a protective coating.

D. Formation of Uranium Hydride by the Action of Steam on Uranium

As pointed out in the Smyth report (10) the corrosion of uranium slugs by water in a water-cooled pile is serious enough to necessitate jacketing the metal.

In order to determine whether hydrogen or the hydride is formed, a tube was charged with cleaned uranium turnings

and placed in a furnace (11). An argon stream was bubbled through cold water and passed through the tube. After sweeping out the air, the uranium was heated to 250°, and the water was warmed to about 70°. This permitted the water vapor carried by the argon to come in contact with the uranium, which was converted to a powder. The gas stream was shut off and the temperature of the furnace raised to 500°. Copious amounts of hydrogen were evolved, showing definitely that the hydride had been formed, evidently from the hydrogen produced by the action of steam on a part of the uranium.

E. Formation of Uranium Hydride by the Action of Tetralin or Decalin on Uranium

At one time information was desired on the effect of certain organic compounds on metallic uranium, with the possible aim of using these compounds as cooling agents for a pile or related apparatus. A series of small flasks, each holding a 2-3 gram lump of cleaned uranium, were charged with the following reagents: biphenyl, naphthalene, diphenyl ether, methyl alpha-naphthyl ether, tetralin, and decalin (13). The air was flushed from the flasks with argon, and each was sealed off at its neck. The flasks were heated to $210-270^{\circ}$ for $2\frac{1}{2}$ to

7 days, cooled, and the uranium lump cleaned and weighed. In the case of the first four materials, the amount of attack was negligible, ranging from 0.002 to 0.02 per cent of the total, but in the tetralin and decalin flasks considerable black powder was visible. The corrosion by the tetralin $(2\frac{1}{2})$ days amounted to 9.1 per cent of the total, while the decalin (7) days caused 3.1 per cent of the total to disintegrate.

The thermochemical calculations below show that it is very likely that the attack of the uranium by the tetralin and decalin is due to the formation of uranium hydride. Naphthalene would be formed in each case. The equation for the reaction with tetralin is:

$$3 \bigcirc_{\stackrel{CH_2}{CH'_2}}^{CH_2} + 4 \ \overline{U} \rightarrow 3 \bigcirc_{\stackrel{CH_2}{CH'_2}}^{H_2} + 4 \ \overline{UH}_3$$

The energy change for the above reaction may be calculated as follows: The bond and resonance energies for the organic compounds are given by Wheland (14), and the heat of formation of uranium hydride is taken from Part V (p. 29).

Reactants

Difference = 1575 - 1523 = 52 Kg.-cal.

In these calculations the resonance energy of tetralin is assumed to be the same as that of benzene, although it may be a few kg.-cal. lower. It is seen that the occurrence of the reaction is favored thermally, 52 kg.-cal. being liberated by the reaction as written, or 17.3 kg.-cal. per mol of tetralin. A similar calculation may be made for the reaction with decalin.

F. The Composition of Uranium Hydride

1. Earliest Measurements

Two rapid experiments were run using small samples of uranium, which were weighed, converted to the hydride in short segments of glass tubing, and weighed again. The weight gains showed a hydrogen to uranium ratio of 4.15 and 3.85 (5), which suggested the formula UH₄, assuming that the hydride had a definite composition. The hydrogen used was not purified, the weight gains were not large, and the hydride samples were not protected from the air during weighing. Therefore more accurate analyses were made.

2. Analysis by Combustion

An apparatus was assembled for the preparation and oxidation of uranium hydride, the water formed being weighed (15). A sketch of the apparatus is given in Fig. 2. A Vycor combustion tube was placed in a hinged-top resistance furnace equipped with a variable transformer and a thermocouple with

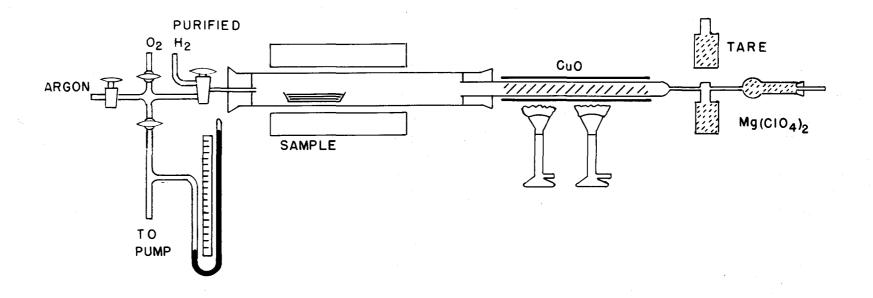


FIG. 2 APPARATUS FOR ANALYSIS OF UH3 BY COMBUSTION

a potentiometer. Hydrogen, purified by passage over hot copper followed by anhydrous magnesium perchlorate, was introduced into the tube through one arm of a three-way stopcock, the other arm of which was connected through stopcocks to an oxygen supply, an argon supply, and a vacuum pump with a manometer, as shown in Fig. 2. The other end of the combustion tube was connected to a small quartz combustion tube packed with cupric oxide, which could be heated with a flame. The exit of the small quartz tube led to a magnesium perchlorate-filled weighing tower. The hydride was prepared and oxidized in a small quartz boat. About seven grams of cleaned uranium turnings were used in each trial, this giving approximately 800 mg. of water.

Hydrogen was passed through the apparatus and the furnace was warmed to 250°. After complete conversion to the hydride, the furnace was cooled, the hydrogen flushed out with argon, and oxygen admitted. The oxidation was generally mild, sometimes without any glowing, but in several cases there were small explosions, the quartz boat being moved and its contents scattered, and the rubber stoppers being blown out. The small tube holding the cupric oxide was kept hot during the oxidation to insure converting any free hydrogen to water. In all cases some hydrogen was liberated, as disclosed by the formation of free copper; in a few trials the amount of hydrogen was so great that the copper which was formed melted and broke the tube. The oxidation was completed at 900°. Out of fourteen attempts four were completed without mishap, giving the

following H/U ratios: 2.94, 2.96, 2.96, 2.95. This showed that the formula was most likely UH₃, and it also showed that on this basis the hydride did not absorb additional hydrogen to any extent, even though it had cooled to room temperature in this gas.

In order to test the stability of uranium hydride, two trials were run with one modification. After conversion to the hydride, the hydrogen supply was shut off and the pressure reduced to approximately 0.1 mm. The temperature was maintained at $256^{\circ} \pm 2^{\circ}$ for 60 minutes, with the pump running. Argon was then admitted, the system cooled, and the oxidation carried out as usual. The amount of water formed showed that the vacuum treatment at 256° had caused 54.6 per cent of the hydride to decompose in the first trial, and 53.6 per cent in the second (also see p. 85).

3. Analysis by Weight Gain and by Thermal Decomposition

in a small tube with stopcocks at either end (16). This permitted a determination of the weight gain on formation, and gave a H/U ratio of 3.04 in one trial and 2.97 in another. The first is probably slightly in error, being to high. The hydride samples were decomposed by heating to 400° under vacuum until constant weight was attained. The loss in weight gave an average H/U ratio of 2.95. In addition an apparatus was constructed to determine the ratio by the volume of

hydrogen absorbed, and the volume of hydrogen evolved upon decomposition: these gave 2.92 and 2.94 respectively.

4. The Effect of Impurities on the Composition of Uranium Hydride

The analyses of uranium hydride have shown that the actual ratio of hydrogen to uranium is slightly less than three, namely about 2.97. This discrepancy cannot be entirely accounted for by experimental error. It has been found that the metal does not react with hydrogen if the uranium is a constituent of an intermetallic or other compound, and since quite complete analyses have been made of the uranium in use, it has proved possible (17) to calculate the effect of impurities. Table 1 gives a list of the major impurities in uranium and their abundance in a typical sample. The compound in which the impurity is most likely to be present is given, as well as its amount.

Table 1. Impurities in a Typical Sample of Uranium

Impurity	P. p. m. of Impurity	Present	P. p. m. of Compound
C	300	UC	6100
Fe	60	U6Fe	1550
Mn	5	U ₆ Mn	130
51	50	US1	470
r	10	UFa	50
0	80	UO	1240
N	30	UN	530
	Total p. p. m.		10070 or 1.

This means that 1.0 per cent of the material as weighed out cannot combine with hydrogen. Thus if the free uranium combines with hydrogen with a H/U ratio of exactly three, the over-all ratio will be ninety-nine per cent of three, or 2.97. Since 2.97 is the determined ratio (within the limits of experimental error and varying amounts of impurities), it is certain that the formula of pure uranium hydride is UH3.

Other investigations have shown no substantial deviation from this composition for umnium hydride formed under pressures varying from 0.3 to 116 atmospheres (18) and under temperatures varying from 150 to 330° (19).

IV. URANIUM DEUTERIDE1

It has been found that deuterium reacts with uranium in the same way that hydrogen does (6, 13), forming a deuteride with the same physical appearance as the hydride, but with slightly different thermochemical properties (see Part V). Attempts have been made to take advantage of these differences to effect a separation of deuterium from hydrogen,

In this paper the term "hydrogen" is generally used to denote protium (H^2) only, as distinguished from deuterium (H^2) .

but none has proved practical. The properties of uranium deuteride paralleled those of the hydride very closely. Deuterium was conveniently prepared by passing heavy water vapor over uranium turnings at 700° (20), when the following reaction occurred quantitatively:

 $2 D_2 0 + U \rightarrow 2 D_2 + U 0_2$ This process serves admirably to convert samples of ordinary or heavy water into hydrogen or deuterium.

V. RESUMÉ OF THE PHYSICAL PROPERTIES OF URANIUM HYDRIDE AND DEUTERIDE (6, 21)

A. Physical State

The particles of uranium hydride were found to be small enough to pass through a 400 mesh sieve, which retained the larger inclusions of impurities. But when prepared under high pressures (as high as 126 atmospheres), the hydride contained what appeared to be fibrous crystals, some 6 mm. long, and was much coarser.

By x-ray diffraction studies the crystal structure of uranium hydride has been found to be cubic. This structure

In addition to the writer, the following investigators carried out most of the experimental work of this Part: A. S. Newton, I. B. Johns, C. Johnson, A. Daane, R. W. Nottorf, and R. E. Rundle.

than the low-pressure preparations, indicating considerable yielded x-ray diffraction patterns with much sharper lines phase. X-ray analysis is particularly adapted to the distinction between compound formation and solld solution or interstitial compound behavior. The dissimilarity of the suggest that uranium hydride is a true chemical compound. The patterns indicated only a single The x-ray data strongly hydride structure to that of uranium is evidence that that of uranium metal, which The samples prepared under high system is not a solid solution. is wholly unrelated to recrystallization. orthorhombic.

for uranium deuteride is 6.620 A. A diagram of the unit cell 6.631 A on edge, while the corresponding lattice constant of the hydride is given in Fig. 3; only the uranium atoms The x-ray diffraction data showed that the unit cell of uranium hydride, which contains eight molecules, is are drawn in.

The density of 3.4 g./co. The particle density, measured by immersion in hexane, was roughly 11.4 g./co., but more accurate determidensities of uranium hydride and deuteride were calculated nations made using a helium densitometer (22) gave 10.95 + The bulk density of uranium hydride was determined as 0.10 g./co. Similar measurements with uranium deuteride showed that its density was 11.20+ 0.1 g./cc. The x-ray 0.01 g./cc. respectively. 10.92+ 0.01 and 11.11 +

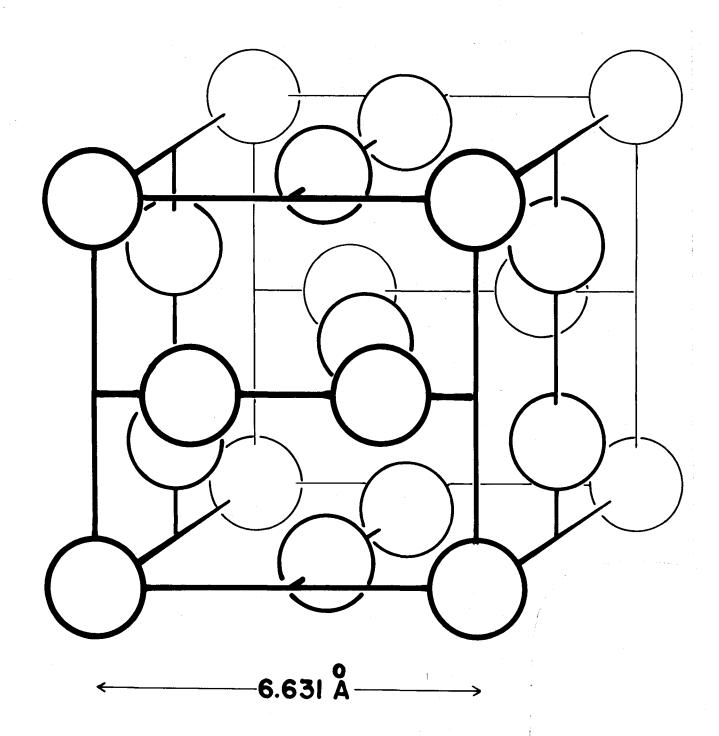


FIG. 3 THE STRUCTURE OF URANIUM HYDRIDE

uranium metal is 18.97 ± 0.05 g./cc. It is interesting to note that the density of the hydrogen alone in uranium hydride (0.14 g./cc.) is greater than the density in liquid hydrogen itself (0.07 g./cc.) by a factor of two.

When uranium hydride powder was compressed at pressures up to 22600 atmospheres, it formed blocks of metallic appearance with densities up to 8.7 g./cc. The coarse type of hydride which was prepared at high pressures could be compressed more than the ordinary form prepared at atmospheric pressure.

A series of measurements of the densities of uranium-uranium hydride and uranium-uranium deuteride mixtures was made using the helium densitometer. The purpose of these experiments was to determine whether there was any deviation from linearity in the volume-composition relationship. If the hydride were an imperfect solution of hydrogen in uranium, a deviation from linearity would be expected, whereas if two phases (a compound and unreacted uranium) or a perfect solid solution were present there should be no deviation. The result was that a plot of the specific volume (cc./g.) against composition was linear within the limits of error of the experiment (±1 per cent). The uranium-uranium deuteride behaved similarly.

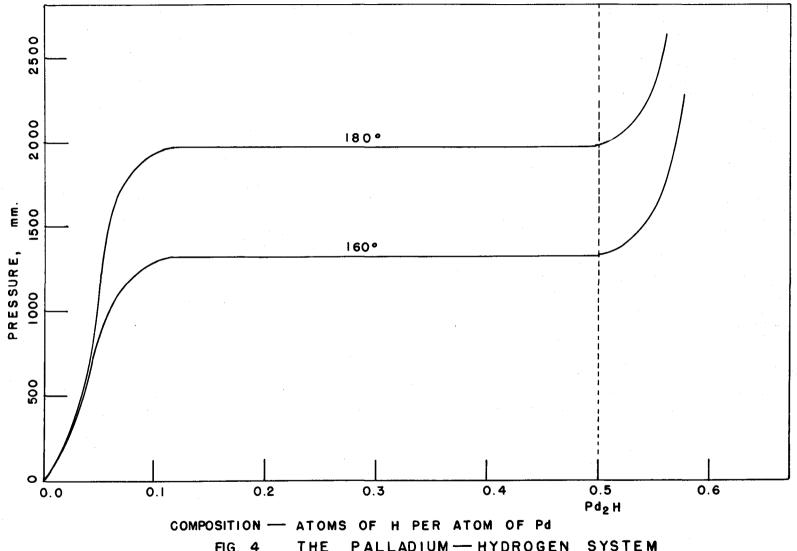
B. Thermodynamic Properties

1. Pressure-Composition Isotherms

two rapidly at value the pressure changed very slowly, requiring as much attained. investigation was the slowness with which equilibrium countered in obtaining accurate data on this aspect of the been made days to become constant. Extensive pressure-temperature-composition studies бу the decomposition of the hydride on the hydride. Thus at constant temperature uranium metal prethe start, but on approaching the equilibrium One of the chief difficulties entook on hydrogen WAS

ME. until the composition corresponds to the formula hydrogen sition is Pd₂H may when the pressure again rises. whose value where it remains constant. is introduced, constant temperature pure palladium absorbs hydrogen as it studies of Gillespie and Hall (23) show that at 4 for the 160° and the 180° isotherms. The magnitude be regarded as a compound, although system pressure-composition isotherms of the palladiumnot definite at the pressure rising steadily to a certain depends upon ro co here reviewed briefly as the lower the temperature, is maintained This is illustrated in This constant pressure, temperatures. a "normal" its compo-The substance Pd2H, case.

similarly, and they have the same general appearance. Isotherms for the uranium-hydrogen system were obtained The



THE PALLADIUM -- HYDROGEN SYSTEM FIG. 4

357° isotherm is given in Fig. 5. The uranium hydride for these experiments was held in a bulb surrounded by the vapors of boiling mercury or other material, to insure constant temperature. The manometer readings were taken after equilibrium had been attained. Slightly different equilibrium pressures were obtained, depending on whether the hydride was being decomposed or formed; thus two curves were obtained for each temperature. The higher curve was followed on formation and the lower curve on decomposition. The system is seen to be quite different from the palladium-hydrogen system.

Another remarkable feature of the isotherm was a pronounced dip in the lower curve in the region between 90 and
98 mol per cent UH3. The dip was real and reproducible, and
appeared at both higher and lower temperatures. Samples of
composition near the bottom of the dip, when subjected to
x-ray analysis, showed the presence of uranium and uranium
hydride only. This unique behavior is as yet unexplained.

2. Attempted Isothermal Transfer of Hydrogen from Uranium Hydride to Powdered Uranium

Two bulbs, one containing uranium hydride and the other powdered uranium prepared by decomposing the hydride, were heated side by side in the same bath to 325°, at which temperature the dissociation pressure of the hydride is about

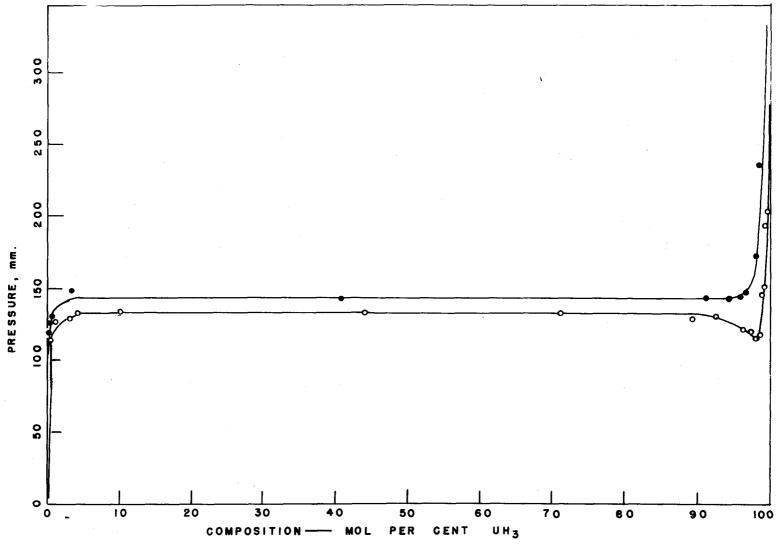


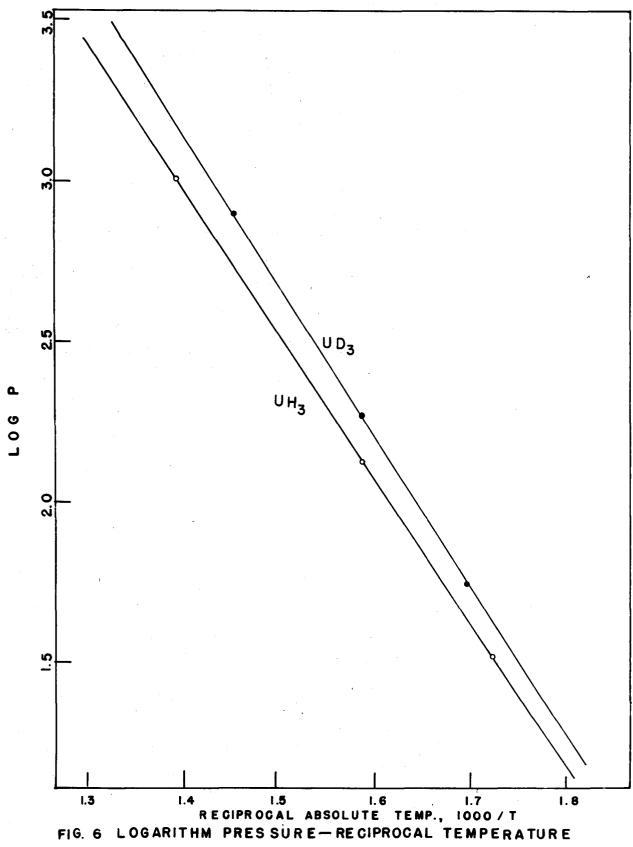
FIG. 5 URANIUM-HYDROGEN SYSTEM. THE 357° ISOTHERM

different dissociation pressures, and is not a solid solution. This evidence indicated Only a small amount of hydrogen was found, and this could be accounted for by the volume of the bulk the bulb which held the powdered uranium was opened to that uranium hydride does not consist of two hydrides The two bulbs were connected, and after and a hydrogen pressure of 55 mm. vacuum system. 55 mm.

3. Dissociation Pressure-Temperature Studies

equilibrium (pressure Samples of uranium hydride and deuteride, partially dethat of the hydride over all the temperature range studied. dissociation pressure of the deuteride was about 1.4 times cording to the Clausius-Clapeyron equation, the logarithm the temperature. This was found to be the case, as shown the slope of the hydride and deuteride ourves of the pressure is a linear function of the reciprocal of temperatures. hydride was 134 mm. and that of the deuteride 186 mm. The equations of these lines are example, at 357°, the dissociation pressure of to come to with hydrogen or deuterlum at a series of metal, were allowed composed into the being identioal. in mm.):

Deuteride



CURVES FOR UH3 AND UD3

4. Heat of Formation of Uranium Hydride

When the reaction forming the hydride is written

$$2 \text{ U} + 3 \text{ H}_2 \rightarrow 2 \text{ UH}_3$$

it is seen that the equilibrium constant is $k = p^{-s}$, where p is the equilibrium hydrogen pressure. van't Hoff's reaction isochore may be stated in the form

$$\frac{d \ln k}{d T} = \frac{d}{RT}$$

In this case

$$\frac{d \ln k}{d T} = \frac{-3 d \ln p}{dT}$$

Since $\log p = \frac{-4500}{T} + 9.28$,

$$\frac{d \ln p}{d T} = \frac{2.3 \times 4500}{T^2} = \frac{-\Lambda H}{3RT} \approx$$

from which

 $\Delta H = -61.6 \text{ Kg.-cal.}$, or $\Delta H = -30.8 \text{ Kg.-cal per mol}$ of uranium

This value has been checked by direct measurement, using uranium prepared by decomposing the hydride, since this form of the metal reacts rapidly with hydrogen at room temperature. The average value was $\Delta H = -30.5$ Kg.-cal.

5. The Rate of Formation of Uranium Hydride and Deuteride

The rate of formation of uranium hydride depends upon the temperature, the surface of the metal, the hydrogen pressure, and the fraction of metal converted to the hydride. At a constant temperature the reaction rate was found to decrease with decreasing pressure in a somewhat complicated fashion, in that the data indicated a 5/2 order of reaction. The kinetics of the reaction have been incompletely investigated and understood.

At the same temperature deuterium was observed to react with uranium at a rate only about one fifth that of hydrogen. This, and the different dissociation pressures of the hydride and deuteride, suggested a possible means of separating deuterium from hydrogen.

C. Hydrogen-Deuterium Separation Studies

A mixture of known composition of heavy and ordinary water was converted into a mixture of deuterium and hydrogen by reaction with uranium (p. 19), and this was converted into a mixture of uranium deuteride and hydride. The gas phase in equilibrium with the mixture was analyzed by the use of a density balance (24) capable of detecting a few tenths of a per cent of deuterium. It was found that there was rapid exchange at 300° between deuterium gas over uranium hydride, giving a mixture of hydride and deuteride.

In a typical experiment the uranium hydride-deuteride mixture contained 19.8 per cent deuteride. Ten samples of gas were withdrawn during thermal decomposition and each analyzed. The first contained 23.2 and the last 16.8 per

cent deuterium. These data correspond to a separation factor of 1.2, which shows relatively little enrichment.

A three meter electrically heated glass column was constructed and packed with uranium turnings, which were converted to the hydride and thermally decomposed. Hydrogen was passed up through the column at 250° in an attempt to use it as a fractionating column by taking advantage of the small separation factor. The first gas coming off was analyzed, but no enrichment of the small amount of deuterium in hydrogen could be detected. Modifications using uranium hydride amalgams (p. 81) were no more successful.

VI. THE CHEMICAL PROPERTIES OF URANIUM HYDRIDE

The data to this point have indicated that uranium hydride is best regarded as a true chemical compound, rather than a solid solution or interstitial compound, and thus would be expected to have chemical properties different from those of metallic uranium itself. In the reactions at elevated temperatures, however, there may be some doubt as to whether uranium hydride or the finely divided metal resulting from the decomposition of the hydride is the actual reactant. In low-temperature reactions, e.g. in aqueous solution, it is undoubtedly the hydride which reacts, while those which occur above about 350 or 400° are most probably reactions

of the metal. At the intermediate temperatures it is difficult to establish whether either or both components react. At 250°, for example, the dissociation pressure of the hydride is 4.8 mm., so that in a stream of a reacting gas such as hydrogen chloride the exposure of a fresh uranium surface would continually occur. In virtually all reactions the same product is formed from the hydride or the metal in any case. No attempt is made to distinguish the two cases sharply, for even in those where it is known that the freshly prepared powdered uranium is the reactant, the preparation and decomposition of the hydride are an integral part in the process.

In general uranium hydride reacts as a powerful reducing agent, and often has an effect similar to that of uranium metal, whose chemical properties have also been extensively investigated (25). Since the investigations discussed below were of a survey and exploratory character, only a few of them were exhaustively studied.

A. Radiochemical Properties

As explained in the introduction, the finely subdivided character of the hydride immediately suggested leaching of the fission products from the material prepared from uranium from the piles. In order to investigate this, a sample of uranium which had been subjected to a 53000micro-ampere hour deuteron bombardment in the St. Louis

cyclotron, and thus contained measurable amounts of the various fission products, was converted to the hydride and divided into two weighed portions (26). The first was refluxed with 0.5 N hydrochloric acid, and the second with 5 N hydrochloric acid containing small amounts of KI and the chlorides of the following metals as carriers: Te. Mo. La. Y, Zr, Ce, Ba, Sr, and Th. Vycor flasks were employed to minimize adsorption. The solutions acquired a deeper and deeper green color as the refluxing continued. Aliquots of the first solution were taken periodically, centrifuged, and evaporated to dryness on a watch glass. The total radioactivity was measured using a Lauritsen electroscope. Aliquots from the second solution, containing the carriers, were also taken, and analyzed by chemical separations (27). The uranium in all aliquots was determined. The results showed that no preferential extraction of any element occurred, and that the activities of the solutions were in proportion to the amount of uranium they contained. It thus became evident that the fission products were dissolved only when the uranium hydride in which they were held was also dissolved, and no enrichment could be achieved.

Further experiments were conducted on the behavior of the fission-produced xenon in uranium when the metal is

The remainder of the radiochemical studies were carried out by J. A. Ayres and I. B. Johns.

converted to its hydride (28). Among the fission products present in neutron-bombarded uranium are three short-lived isotopes of krypton, which were allowed to decay before the experiments were made, and two iodine isotopes, which disintegrate into xenon isotopes of 9.3 hour and 5.3 day half lives.

An apparatus was constructed which consisted of a reaction flask leading to a bead tube containing saturated
sodium bisulfite; this was connected through a trap to a
heated cupric oxide-packed tube. The exit of the cupric
oxide tube led to a eudiometer filled with potassium hydroxide solution. The top of the eudiometer was connected
to a tube holding a Geiger-Mueller counter tube.

Samples of bombarded uranium were converted to the hydride in the reaction flask. Any radioactive iodine carried by the excess hydrogen was absorbed in the sodium bisulfite tube, and the excess hydrogen was converted to water by the hot copper oxide. A small amount of argon was introduced along with the hydrogen into the reaction flask, so as to provide a carrier for any traces of radioactive xenon liberated. The gas was caught in the eudiometer and then flushed into the counter tube, and any activity measured. Next the uranium hydride in the reaction flask was decomposed at 400° under reduced pressure. The gases evolved were again collected and the radioactivity measured. Finally the remaining

metal (in some cases re-converted to the hydride) was completely dissolved in phosphoric acid, and the apparatus flushed with carbon dioxide, which dissolved in the alkali of the eudiometer. This permitted the calculation of the total xenon radioactivity.

The studies showed that the disintegration of the metallic structure of the uranium upon conversion to the hydride caused less than one per cent of the xenon to be liberated. Even on thermally decomposing the hydride less than 15 per cent of the xenon was given up. Complete solution of the sample was necessary to cause the evolution of all of the xenon. It is not entirely clear why the trace xenon clings so tenaciously to the uranium or its hydride, but it is in keeping with the retention of the fission products by the hydride upon leaching. Uranium hydride prepared in the presence of some radioactive xenon failed to adsorb the gas. Experiments on the behavior of the radioactive xenon in uranium hydride amalgams are discussed in Part VII (p. 68).

B. Action of Air, Nitrogen, Carbon Dioxide, and Water (13)

1. Air and Oxygen

The pyrophoric nature of the hydride has already been mentioned. When the hydride is burned water and uranium oxide, U30g, are formed. The reaction was not found explosive even when as much as 1500 g. was burned in the open

air. Numerous samples of the hydride were not pyrophoric, and it was found that if a preparation was exposed to small amounts of air at a time over an hour or so it could then be handled in air without catching fire, although it was not completely air-stable. Evidently a protective layer of exide formed on each particle. When a sample was so treated, periodic weighings showed that it was slowly being oxidized on standing in the air, the rate falling to about half its original value in 45 days. When handling uranium hydride in the laboratory, it is recommended that the operator take the precaution of wearing asbestos gloves and a face shield.

Oxygen acts similarly to air, but more vigorously. It was mentioned earlier (p. 15) in connection with the analysis of the hydride by combustion in oxygen, that some cases of oxidation without ignition had been observed.

2. Nitrogen and Carbon Dioxide

For the handling and transfer of uranium hydride, a "dry box" was often used, from which the air was flushed with nitrogen, carbon dioxide, or in some small boxes, with helium or argon. The experience was that the hydride could be handled safely in either nitrogen or carbon dioxide if care was taken to flush all the air from the box. When enough air was left in the box to ignite the hydride, it continued to burn in either nitrogen or carbon dioxide,

forming uranium nitride or oxide. These reactions are further discussed in Section F (p. 53).

3. Water

It was observed that small quantities of the hydride (1-30 g.) could be covered with water with no apparent reaction; the odor of acetylene was detected, evidently from the carbide impurities. On the other hand, when a larger quantity (500-600 g.) of the hydride was wetted, adding the water all at once, the mass deflagrated, the sudden red heat breaking open the glass containers. Uranium oxide was formed, and hydrogen was liberated by the reaction.

When water was added dropwise to a large amount (400 g.) of the hydride in a flask, a small amount of heat was given off. The rate of addition of the water was adjusted so as to permit the heat to be dissipated. In this fashion the whole mass was thoroughly wetted without accident. The reaction of uranium hydride with steam is discussed in Section F (p. 52).

C. Action of Acids, Oxidizing Agents, and Bases (13)

1. Non-oxidizing Acids

Hydrochloric acid, dilute or concentrated, hot or cold, reacted only very slowly with uranium hydride. The solutions took on a green color as uranous chloride was formed and hydrogen was liberated. Uranium metal, even in the massive form,

The effects of dilute sulfuric, perchloric, and phosphoric The solution reacted with hydrochloric acid with phenomenal rapidity. rate in hot concentrated phosphoric was quite high. acids were similar to that of hydrochloric.

vigorous, exothermic reaction, and upon cooling a light green precipichloride apparently colloidal suspension resulted. The hydride suspension readily passed through filter paper but some solid The hydride did not acetic acid, but on boiling under reflux a brownish-black shown to be uranous acetate (29). The reaction of acetic acid elevated temperatures is considered later (p. tate was deposited, which by analysis (Part IX) was This caused a There was no reaction between the hydride and react with glacial acetic acid until some hydrogen was thrown down by long centrifuging. gas was bubbled into the suspension. Vapor at

2. Common Oxidizing Agents (13)

several occasions the concentrated acid caused ignition. Nitric acid, either dilute or concentrated, was found nitrogen, and forming a yellow solution of uranyl nitrate. attack the hydride violently, evolving the oxides On

and Concentrated sulfuric acid, when heated with uranium hydride, was readily reduced to sulfur dioxide, sulfur, hydrogen sulfide. Uranium hydride was attacked by thirty per cent hydrogen of oxide 80 The product was sparks. emitting peroxide,

uranium. In the presence of non-oxidizing acids, hydrogen peroxide caused rapid solution of the hydride to form the uranyl salt of the acid. This affords a preparative means for uranyl salts. For example, with sulfuric acid, uranyl sulfate was formed. Organic acids, such as acetic, oxalic, tartaric, and citric acids, did not alone attack uranium hydride, but with hydrogen peroxide the uranyl salts of these acids were formed. Equations for two of the above processes are:

$$2 \text{ UH}_3 + 9 \text{ H}_2\text{O}_2 + 2 \text{ H}_2\text{SO}_4 \rightarrow 2 \text{ UO}_2\text{SO}_4 + 14 \text{ H}_2\text{O}_4$$

uranyl
sulfate

$$2 \text{ UH}_3 + 9 \text{ H}_2\text{O}_2 + 2 \text{ H}_2\text{C}_4\text{H}_4\text{O}_6 \rightarrow 2 \text{ UO}_2\text{C}_4\text{H}_4\text{O}_6 + 14 \text{ H}_2\text{O}$$

uranyl
tertrete

When an excess of hydrogen peroxide was added, peruranic acid, UOL 2H2O, was precipitated.

Strong oxidizing agents, with dilute sulfuric acid, rapidly dissolved uranium hydride. These included ceric sulfate, potassium dichromate, permanganate, bromate, and chlorate. Sodium hypochlorite alone had no effect; such solutions are slightly alkaline.

3. Bases

Aqueous solutions of sodium, potassium, and ammonium hydroxides had no visible effect on the hydride. Sodium cyanide, whose solutions are caustic, also failed to react.

D. Action of Solvents (13)

When samples of uranium hydride were covered with a series of solvents, the only visible effect was the evolution of very small bubbles for a few hours. The bubbles may have been adsorbed hydrogen. The solvents included benzene, toluene, hexane, ether, ethanol, dioxane, ethyl acetate, amyl acetate, carbon disulfide, glacial acetic acid, and acetone.

With the first trial carbon tetrachloride behaved as the solvents above, but on a second a quite violent explosion occurred. A third trial with a smaller quantity of the solvent caused a red glow on contact with the hydride. Carbon was a visible product of each reaction, and hydrogen and uranium chlorides were probably the others. The reaction of uranium hydride with carbon tetrachloride vapor is given in Section F (p. 50). Addition of chloroform and chlorobenzene to uranium hydride samples evolved more gas than solvents such as benzene did, and a slight odor of hydrogen chloride was detected. No violent reaction took place.

Liquid ammonia had no effect on the hydride. Mercury appeared to form an amalgam, which is discussed separately (Part VII).

E. Action of Metallic Salts (13)

1. Silver Salts

a. The reagtions with silver salts¹. Silver salts in general were found to react rapidly with uranium hydride yielding free silver and a uranyl salt. Silver fluoride, which is very soluble in water, reacted exothermally with the hydride, but since uranium tetrafluoride is insoluble the metal was not oxidized beyond the tetravalent stage. Some hydrogen was liberated, and it is probable that the main reaction can be written as follows:

2 UH₃ + 8 AgF - 2 UF₄ + 8 Ag + 3 H₂

It is also possible that to some extent the following reaction occurred:

Solutions of silver nitrate reacted readily, dissolving the uranium hydride, liberating silver and hydrogen, and forming a yellow solution. The equation for the most probable principal reaction is:

which leads to the belief that six moles of silver were liberated for each mole of uranium hydride consumed. In

The reactions of uranium hydride with silver salts and most of the other heavy metal salts were investigated for the greater part by J. A. Ayres.

order to test this, known weights of uranium were converted to the hydride and treated with an excess of silver nitrate; the silver formed was filtered off, washed, ignited and weighed. It was found that the average number of mols of silver liberated per mol of uranium hydride was 5.8, and this is easily explainable on the basis that the nitric acid formed during the reaction oxidized part of the uranium hydride as follows:

$$UH_3 + 5 HNO_3 \rightarrow 3 NO + UO_2(NO_3)_2 + 4 H_2O$$

Whereas silver fluoride and nitrate oxidized uranium hydride rapidly, requiring only a few minutes to consume a gram or two, the less soluble silver salts were much more sluggish in their action. Thus silver sulfate, acetate, and tartrate solutions required four to twenty hours to dissolve gram quantities of the hydride.

Silver perchlorate, however, is exceedingly soluble, and reacted with the hydride particularly rapidly. This reagent also dissolves uranium metal rapidly, and this reaction has been studied in some detail (30). It was found that contrary to expectations, that some of the perchlorate ion itself was reduced and precipitated as silver chloride. From analogy, the two principal reactions with uranium hydride may be represented:

 $2 \text{ UH}_3 + 12 \text{ AgClO}_4 + 4 \text{ H}_2\text{O} \rightarrow 12 \text{ Ag} + 2 \text{ UO}_2(\text{ClO}_4)_2 + 8 \text{ HClO}_4 + 3 \text{ H}_2$

 $2 \text{ UH}_3 + 5 \text{ AgClO}_4 \rightarrow 4 \text{ Ag} + \text{AgCl} + 2 \text{ UO}_2(\text{ClO}_4)_2 + 3 \text{ H}_2$ The silver-silver chloride mixture formed by the action of either the metal or its hydride on silver perchlorate separated as gray, spongy masses.

Silver perchlorate is abundantly soluble in toluene (31), and it was observed that even in this non-aqueous medium a rapid, exothermic reaction with the hydride ensued (32). It was hoped to find a reaction in which the amount of silver liberated was equivalent to the amount of free uranium (as the hydride) present, in order that the silver could be filtered off and weighed, this operation serving as an analytical method for the determination of elemental uranium. It was proved, however, that again a mixture of silver and silver chloride was formed, and the reaction was not adaptable to analytical work. A possible equation is:

 $2 \text{ UH}_3 + 6 \text{ AgClO}_4 \rightarrow 2 \text{ Ag} + 2 \text{ AgCl} + \text{Ag}_2\text{O} + 2 \text{ UO}_2(\text{ClO}_4)_2 + 3 \text{ H}_2\text{O}$

It may be that these reactions would be useful in analyses for the perchlorate ion. Treatment with an excess of uranium or uranium hydride may reduce the perchlorate quantitatively to chloride, which could be determined by the ordinary methods.

b. Preparation of uranyl salts. A means of preparing pure solutions of uranyl salts from the corresponding silver

salts is suggested by the above reactions. An excess of uranium hydride would be employed, with silver oxide added to neutralize the acids formed. The unchanged hydride, silver oxide, and silver would be filtered off, and the filtrate would contain the pure uranyl salt. The equations below illustrate the reactions:

2 Ag₂SiF₆ + 2 UH₃ + 4 Ag₂0
$$\rightarrow$$
 2 UO₂SiF₆ + 12 Ag + 3 H₂ uranyl fluosilicate

2
$$Ag_2C_3H_5O_3 + 2 UH_3 + 4 Ag_2O \rightarrow 2 UO_2C_3H_5O_3 + 12 Ag_2C_3H_5O_3 + 12 Ag_2C_3H_5$$

A solution of uranyl salicylate was prepared in this fashion by heating a suspension of salicylic acid, silver oxide, and uranium hydride. The filtrate contained 1.4 mg. of uranium per 100 ml. presumably as the salicylate. The usefulness of this reaction could probably be extended by further investigations.

2. Other Heavy Metal Salts

A number of other heavy metal salt solutions were also found to react with uranium hydride. The action of the salts of copper, mercury, lead, tin, arsenic, antimony, bismuth and iron were briefly investigated.

Cupric sulfate solutions failed to react with the hydride at room temperature, but on boiling, a slow reaction took place as evidenced by the formation of copper. A solution of cupric ammonium chloride, which dissolves metallic

iron rapidly without formation of a precipitate (33), was found to react with uranium hydride violently, causing complete solution. The copper was reduced to the cuprous state, forming a soluble complex with the ammonium chloride.

Mercuric chloride solution gave a rapid reaction, forming a gray precipitate, probably a mixture of mercury and mercurous chloride. Mercuric nitrate also reacted, yielding some free mercury.

Arsenic trichloride solution was found to react very slowly at 100°, while antimony trichloride in 3 N hydrochloric acid liberated free antimony in an exothermic reaction.

Ferric sulfate containing a little sulfuric acid dissolved the hydride slowly but smoothly at the boiling point.

F. The Reactions of Various Gases with Uranium Hydride;
The Preparation of Tri- and Tetravalent Uranium Salts

It has been found possible to prepare a number of triand tetravalent uranium compounds conveniently by passing
certain gasses over the hydride at temperatures varying
from room temperature to 500°, depending upon the specific
reaction. A dry state may be maintained by this means,
and in no case is it necessary to exceed the melting point
of the product, giving an anhydrous, fine, and easilyhandled powder rather than a fused mass. Only simple apparatus is required; a typical set-up is shown in Fig. 7. In
general the methods are far superior to the older procedures.

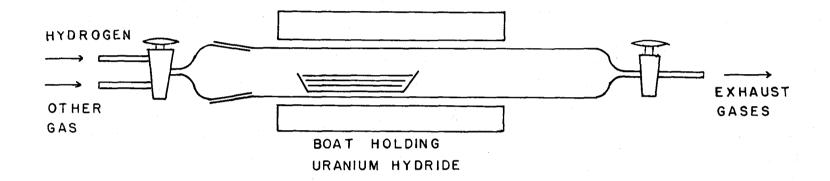


FIG. 7 APPARATUS FOR PREPARATION OF URANIUM COMPOUNDS FROM UH3

Salah Marka Salah Marka Marka

1. Preparation of Uranium Halides1

a. <u>Uranium tetrafluoride</u>. Anhydrous hydrogen fluoride was found to react smoothly with uranium hydride at any temperature ranging from room temperature to 400° (13). Monel and nickel apparatus were used. The product was a light green powder and analysis (analytical methods are given in Part IX) showed fair conformity with the composition of uranium tetrafluoride, as follows:

	Calcul	ated for U	F ₄	Found
U		75.8%		75.5%
F		24.21		23.91

The equation is:

$$2 \text{ UH}_3 + 8 \text{ HF} \rightarrow 2 \text{ UF}_4 + 7 \text{ H}_2$$

A series of hydrofluorination experiments with large quantites of uranium was carried out (34). In an agitated apparatus, the hydride reacted rapidly, 92 per cent of an 1160 gram sample being converted within two hours. It was not found necessary to convert all of the metal to the hydride before introducing the hydrogen fluoride: Hydrogen and hydrogen fluoride reacted simultaneously. Careful temperature control was essential.

The reactions of uranium hydride with halogen-bearing gases were for the most part investigated by A. S. Newton, O. Johnson, and R. W. Nottorf.

b. <u>Uranium tri- and tetrachloride</u>. Anhydrous hydrogen chloride was observed to react with uranium hydride at 250° to give a reddish-brown powder, which changed to an olive-green color on cooling (13). The hydride prepared from 262 g. of uranium was treated with hydrogen chloride, and the product obtained weighed 375 g., whereas the conversion to uranium trichloride, UCl₃, would yield 379 g. Analysis of the product showed conformity with the composition of uranium trichloride:

	Calculated for UC	13	Found
U	69.0%		69.2%
61	31.0		29.4

Uranium trichloride was prepared by this reaction on a number of occasions, and it was noticed that a small amount of a white crystalline sublimate formed on the cooler regions of the reaction tube just beyond the position of the uranium trichloride (35). A bit of this volatile material gave a negative test for uranium, but positive tests for chloride ions. It was found that the amount of white sublimate was increased if the uranium hydride was exposed to air before reaction with the hydrogen chloride. This strongly suggested that ammonium chloride was being produced by the action of hydrogen chloride on a uranium nitride. In fact, when some pure uranium nitride was treated with hydrogen chloride at elevated temperatures, copious quantities of ammonium chloride

were sublimed away, and condensed on the cooler parts of the apparatus.

Chlorine was passed over uranium hydride, and the violent reaction that took place was uncontrollable, and a molten product was formed. The chlorine was then diluted with ten volumes of helium and the reaction was then relatively smooth at 250°. A light green powder was formed, which was essentially uranium tetrachloride, UCl4, as was shown by the following analysis:

	Calculated for UCl4	Found
U	62.6%	63.6%
C1	37.4	37.5

A more convenient method of preparing uranium tetrachloride was found by preparing the trichloride first, and then passing chlorine over it, as follows:

$$UH_3 + 3 HC1 \rightarrow UCl_3 + 3 H_2$$

The product was a yellow-green hygroscopic powder which on analysis showed the following composition:

	Calculated	for VC14	Found
U	62.69		63.6%
G1	37.4		36.4

Mixed uranium halides were prepared by passing bromine or iodine vapors over uranium trichloride (36). Thus uranium monobromotrichloride, UBrCl3, was made as a tan

powder by the action of bromine at 250°. An x-ray diffraction pattern of this material was indistinguishable from the pattern of a substance made by melting together one mol of uranium tetrabromide and three of the tetrachloride. This and additional evidence suggested that the system UCl4-UBr4 forms solid solutions. The mixed iodide, UICl3, was a dark tan powder, which upon heating was decomposed into iodine and uranium trichloride.

The reactions of uranium hydride with two other chlorinecontaining gases were also investigated. Carbonyl chloride
and carbon tetrachloride vapor reacted smoothly at 250°,
although neither reacts appreciably with uranium turnings
below 500°. The products from the hydride in both cases
were contaminated with carbon or a carbide, and probably
were mostly the tetrachloride. Possible principal reactions
are:

- $2 \text{ UH}_3 + 4 \text{ COCl}_2 \rightarrow 2 \text{ UCl}_4 + 3 \text{ H}_2 + 4 \text{ CO}$ $2 \text{ UH}_3 + 2 \text{ COl}_4 \rightarrow 2 \text{ UCl}_4 + 3 \text{ H}_2 + 2 \text{ C}$
- c. <u>Uranium tri- and tetrabromide</u>. Reactions analogous to those with chlorine-containing gases were observed (13). Uranium hydride prepared from 392 g. of uranium was treated with hydrogen bromide at 300° until the reaction vessel was at constant weight (20 hours). The product weighed 781 g., whereas 782 g. was calculated on the basis of conversion to uranium tribromide. Analysis showed close correspondence to

the composition predicted:

	Caleu	Found	
U		49.9%	50.1%
Br	en general de la companya de la com La companya de la co	50.1	49.9

The uranium tribromide was a reddish-brown powder.

The reaction of bromine itself was examined by employing helium as a carrier gas. The reaction was quiet at 350°, yielding a light brown powder, which by analysis was shown to have the composition corresponding to the tetrabromide:

		: .			. (ia.	.ou.	Late	e I	or	UBF4	100		Found
U		1	۵				. ;	42.	7%		1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1			42.7%
Br	.							57.	. 3	* t			` ``.	57.2

Uranium tetrabromide was also prepared by brominating the tribromide; this constitutes the preferred procedure. The product analyzed as follows:

	Calou	lated for	UBr ₄	Found
U		42.7%		42.4%
Br		57.3		56.9

Uranium monoiodotribromide, UIBr3, was made by the iodination of the tribromide (36). It was a dark brown hygroscopic powder.

d. <u>Uranium iodides</u>. The status of the uranium iodides is less satisfactory than that of the other halides. The products were found to be thermally unstable and to decompose on standing, especially after being exposed to the air (13). Iodine vapor, carried by helium, was found to reast readily

with uranium hydride forming a brown product. Hydrogen iodide at 250-400° gave a similar product. Analyses were uncertain, but the products were probably uranium tri- or tetraiodide or mixtures of these meterials.

The effect of another iodine-bearing material was tested, namely methyl iodide (37). The vapors carried by hydrogen were passed over uranium hydride at 275-300°. A brown product was formed, whose uranium content was found to be 39.0 per cent, which is reasonably close to the uranium content of the triiodide, UI3, which is 38.5 per cent. The material was ignited by air, when fumes of iodine vapor were liberated.

2. Uranium Oxide, Sulfide, Nitride and Phosphide (13)

When steam was drawn over uranium hydride prepared from a known amount of uranium, the mass glowed, and after completion of the reaction, a brown powder remained. The weight change showed the product to be uranium dioxide, formed as follows:

 $2 \text{ UH}_3 + 4 \text{ H}_20 \rightarrow 2 \text{ UO}_2 + 7 \text{ H}_2$

The reaction between hydrogen sulfide and uranium hydride was investigated. Little reaction was observed up to about 400°, when the reaction mass increased in volume and formed a fine black powder. Uranium hydride prepared from 10.03 g. of the metal yielded 12.61 g. of the sulfide,

which corresponded to an S/U ratio of 1.93. The product was therefore most probably uranium disulfide, US2.

Uranium hydride was found to react fairly rapidly at 250° with either nitrogen or ammonia, yielding a gray product. The weight gains showed both preparations to have compositions lying between U_2N_3 and UN_2 , which, as a study of the uranium-nitrogen system (38) has shown, is within a continuous phase region.

Phosphine was passed over the hydride made from 2.35 g. of uranium until the weight was constant. The temperature was 400°. The dark gray powder formed weighed 2.83 g., which corresponds to a P/U ratio of 1.55, and the phosphide was most probably the sesqui-phosphide, U₂P₃.

3. Reactions with Other Gases and Vapors

The action of carbon dioxide on uranium hydride was found to be very slow but appreciable at room temperature, with the rate steadily increasing with the temperature (13). Above about 300°, the reaction was quite rapid. The products were probably uranium dioxide, and carbon or a uranium carbide.

The action of carbon monoxide was much slower. It behaved more or less as an inert gas and uranium hydride was decomposed to the metal. This was discovered in an attempt to prepare uranium carbonyl by the action of carbon

monoxide on uranium hydride (26). Uranium carbonyl has not been prepared to date.

Acetic acid vapor at 300° was found to give a brown powder, presumably a mixture of oxide and carbide (29). Hydrogen cyanide similarly produced a mixture of carbide and nitride.

When heated to 500° in a current of ethylene (13), a slow reaction took place, giving a black product containing unreacted uranium metal. Methane reacted similarly at 550°, giving uranium monocarbide, as shown by x-ray analysis.

G. The Purification of Laboratory Gases

By taking advantage of the extraordinary reactivity of the hydride and the powdered uranium formed by thermally decomposing it, and of certain compounds prepared from them, a particularly simple and thorough method of purifying certain gases often used in the laboratory has been developed (39). These include the inert gases, hydrogen, deuterium, hydrogen chloride, hydrogen bromide, nitrogen, and possibly others.

The procedure for purifying the rare gases consisted of packing a vertical quartz, Vycor, or Pyrex #172 tube with cleaned uranium turnings, conversion to uranium hydride, and

The use of uranium hydride or substances prepared from it to purify laboratory gases is due to A. S. Newton.

In use, a stream of the inert gas was passed through the tube, packed into each end of the tube before the hydride formation. 30 or 40 cm. of the tube protruding beyond the furnace, causwith the first 15 or 20 cm. of the powdered metal maintained powder. As the heated uranium was depleted, the furnace was portion of the tube, but was absorbed by the cooler uranium as nitrogen, oxygen, water, hydrogen, etc., were completely removed by the metal; hydrogen alone passed through the hot Impurities such at 750 to 8000 with a small resistance furnace. This left The tubes used were slowly etched decomposition under vacuum at 500°. Glass wool filters ing a temperature gradient, the last few centimeters of uranium column being at room temperature. the uranium at the high temperature. moved along the tube.

The purified hydrogen did not ternish a shiny uranium surface gen or deuterium was driven off by heat. This batch process over its whole length; a 10 to 15 cm. length was sufficient. version of the metal to its hydride or deuteride, the hydroeither of two ways. A bulb charged with uranium was sealed was identical with the one for the purification of the rare gases, except that the column of uranium metal was heated The purification of hydrogen or deuterium was done in gave hydrogen free even from the rare gases. The uranium was used over and over again. A continuous process which through a stopoock to the apparatus in use, and after freed hydrogen from all impurities except the rare

The uranium trichloride prepared by the reaction of hydrogen chloride with uranium hydride was itself very reactive, and removed oxygen, water vapor, and chlorine from a stream of hydrogen chloride. In practice, a horizontal tube was packed with uranium, this converted to the hydride, and hydrogen chloride passed in. After complete conversion to uranium trichloride, the tube was clamped in a vertical position and its contents tamped down. Hydrogen chloride was passed through continually, and was stripped of its impurities when the uranium trichloride was heated to 400-500°. The purification of hydrogen bromide was exactly analogous, employing uranium tribromide at 350-400°.

Nitrogen is difficult to free from exygen impurities by the classical methods. Uranium nitride was prepared by passing nitrogen over the hydride at elevated temperatures, and it was found that after all of the nitride had been formed, the ensuing nitrogen was exygen-free. Thus the exygen impurity reacted with uranium nitride, forming uranium exide and nitrogen, when the reaction tube was at 500°. The purified nitrogen gave negative tests for exygen and exides of nitrogen. One advantage of these methods of purifying gases is that in all cases gas-solid reactions are employed, and the use of liquids is avoided.

H. Reduction of Organic Compounds

The possible use of uranium hydride as a reducing agent for organic compounds was apparent soon after it had first been prepared in a pure state. Experiments were conducted using naphthalene, maleic anhydride, and nitrobenzene (40, 41).

In the case of naphthalene, the experiment was made using the hydrocarbon with a relatively small quantity of uranium, in the hope that in the presence of an excess of hydrogen, the hydride would be re-formed after it had reduced the naphthalene. Fifty grams of naphthalene and five grams of clean uranium turnings were heated in a high-pressure bomb to 250°. The hydrogen pressure was maintained at 104 atmospheres, and the bomb was shaken constantly. After an hour the bomb was cooled and opened, and it was found that the uranium metal had been broken down to the hydride. melting point of the naphthalene from the bomb was identical with that of the original sample, showing that very little if any reaction had taken place. As a matter of fact it has already been shown (p. 11) that the reverse of the above attempted reduction is thermodynamically favored, namely the dehydrogenation of tetralin and decalin by uranium to form naphthalene and uranium hydride.

The reduction of maleic anhydride to succinic anhydride was attempted in a similar manner, but at atmospheric pressure. The uranium used was powdered by hydride formation and

decomposition, and the maleic anhydride dissolved in dioxane was added. Hydrogen was bubbled through the liquid as the temperature was raised to 100°, but tests of the product showed that no significant amount of reaction had occurred. A modification was tried as follows: uranium (3.5 g.) was converted to its hydride, and maleic anhydride crystals (2.0 g.) was added. The organic substance was melted and refluxed (b.p. 200°) for 4.5 hours, when a viscous dark brown liquid remained. Attempts to isolate crystals from both water and dioxane were fruitless. The material gave a strong unsaturation test (reaction with permanganate), despite the use of an excess of uranium hydride; apparently little or no reduction occurred.

The reduction of nitrobenzene to aniline was attempted first using an excess of uranium hydride and second using an excess of nitrobenzene. In the first trial 3.5 g. of nitrobenzene was refluxed using a salt bath at 180-1850 with 15 g. of uranium previously converted to the hydride. After sixteen hours the resulting paste was cooled, extracted with ether, and filtered. The filtrate, which was greenish, was extracted with dilute hydrochloric acid; the aqueous phase was then made alkaline. No oily layer of aniline formed, but rather a trace of an amorphous precipitate, which could not be identified. In a second experiment with the excess of nitrobenzene (8 g.) and the same amount of uranium hydride as before, the flask was heated only three hours, the suspected amine was separated as before, cooled

diazotization-coupling formed, whereas aromatic amines usually give vividly colored and in sold solution to 00, a little sodium nitrite added, The evidence indicated that no amine was formed. Only a slight pink color dyes when subjected to this sensitive then alkaline beta-naphthol.

more extensive investigations; the use of uranium deuteride it is probable that valuable processes could be realized by The above experiments are by no means exhaustive, prove useful. 8180

I. Uranium Triflouride: Its Preparation and Properties

the first preparation of this substance, it will be discussed Another reaction was discovered which again demonstrated action of hydrogen fluoride nevertheless gave uranium tetradecomposition of uranium hydride. Considerable interest It was shown that although the action of hydrogen Uranium trifluoride was prepared for the first tempts had been made to prepare the substance, all without 8 Since this represents chloride on the hydride yielded uranium trichloride, the exceedingly high reactivity of the uranium prepared had been shown in uranium trifluoride, and a number of duction of uranium tetrafluoride with uranium powdered time, however, easily and in large quantities, by the decomposition of the hydride (42). some detail. fluoride. success.

1. Preparation

In the first experiment a few grams of uranium were converted to its hydride and decomposed at 275° under vacuum. It was ground with the stoichiometric amount of uranium tetrafluoride in a carbon dioxide-filled dry box, transferred to a nickel boat, and heated in a quartz tube to 1000° in a stream of argon. After cooling, the material was tested by heating from room temperature to 250° in an atmosphere of hydrogen, and it was found that no absorption occurred, indicating the absence of unreacted uranium metal. The black mass was subjected to x-ray analysis, and a new set of diffraction lines were found, showing the presence of a new phase. Thus it was seen that uranium trifluoride had been formed according to the equation:

$$U + 3UF_4 \rightarrow 4UF_3$$

The preparation was repeated on a larger scale by mixing 101 g. of cleaned uranium turnings with 400 g. of pure uranium tetrafluoride in a large nickel tube holding a delivery tube leading to the bottom. The system was flushed with hydrogen and heated to 2500 until no more hydrogen was absorbed, and the uranium hydride-uranium tetrafluoride mixture was cooled and mixed thoroughly by shaking. The tube was heated while a slow stream of argon passed through until the temperature was 11000, which was maintained for two hours. On cooling a black, dense, cokelike product was observed.

method (42) gave the following results: Analysis of the uranium trifluoride by the pyrohydrolytic

19.3	80.7%	Calculated for UF3
19.2	80.2%	Found

The analysis corresponds to a fluorine-uranium ratio of 3.005.

2. Physical Properties

quent The evidence thus suggested disproportionation with subse-90 per cent uranium, and was presumably uranium dicarbide. gave a break at 1610° ± 20°; inspection of the crucible with two UF3 molecules hexagonal, with a = 4.13 ± 0.01 A and c = 7.33 ± 0.01 A, helium densitometer (22), was 8.1 ± 0.1 g./ac. orugible surrounded by helium in an induction termine structure, showed evidence that tetrafluoride. The density of uranium trifluoride, measured with which by analysis were shown to be impure uranium reaction of the uranium with orucible: a sublimate of fine blue-green orystals in the upper the melting point by heating a sample in a graphite as revealed by x-ray diffraction studies, was the material decomposed. The residue was a black button containing per unit cell. An attempt to A heating ourve furnace gave The orystal

3. Chemical Properties

A few chemical reactions of uranium trifluoride were examined. When boiled with hydrochloric acid, a green precipitate formed in a green solution, with a little evolution of a gas. This suggested the following reaction:

 $4 \text{ UF}_3 + 4 \text{ HOl} \rightarrow 3 \text{ UF}_4 + \text{ UCl}_4 + 2 \text{ H}_2$ A mixture of hydrochloric and boric acids rapidly dissolved uranium trifluoride. Silver perchlorate was quickly reduced to the metal. Chlorine, bromine, and iodine each reacted, forming the corresponding uranium monohalotrifluoride (36).

J. The Classification of Uranium Hydride

According to Emeléus and Anderson (44), the compounds of the elements with hydrogen fall into three fairly distinct classes, namely: the volatile hydrides, the salt-like hydrides, and thirdly a group of substances derived from metals in which the proportion of hydrogen varies with temperature and pressure. The last may be considered interstitial compounds. An example of the first type is water or stibine, of the second type sodium or calcium hydride, and of the third class the palladium-hydrogen system.

Data on the rare earth metal hydrides are inaccurate and contradictory, but they belong to the salt-like or interstitial type, or to yet another type.

It is interesting to consider uranium hydride in relation to the above classification. The foregoing studies lead to the belief that uranium hydride is of the salt-like type. The evidence for this classification is summerized below:

- 1. The composition of uranium hydride, after taking into account the effect of the various impurities, showed that the hydrogen-uranium ratio was a whole number, namely three, rather than a fractional value which is characteristic of the interstitial hydrides.
- 2. The constancy of composition of the uranium hydride prepared over considerable temperature and pressure ranges indicated the formation of a definite compound.
- 3. The pressure-composition isotherms were characteristic of a salt-like hydride, except for the unexplained dip near 97 mol per cent hydride.
- 4. The linearity of the density-composition curve showed that the system was not an imperfect solution, as may be expected of an interstitial system.
- 5. The failure of hydrogen to transfer from the hydride to the metal isothermally indicated the absence of solid solution phenomena, and of two different hydrides.

6. The x-ray diffraction studies indicated compound formation rather than solid solution or interstitial compound formation.

VII. URANIUM HYDRIDE AMALGAM AND RELATED MATERIALS

A. Formation and Physical Properties of Uranium
Hydride Amalgams

1. Formation, Properties, and Recommended Procedure for Preparation

In some experiments with a uranium-gold alloy, a sample was treated with hydrogen at 250° until a powder resulted, and an attempt was made to separate any elementary gold by amalgamation (45). It was observed that the entire mass was "wetted" by the mercury, and appeared to dissolve. A series of hydride samples prepared from pure uranium was then treated with mercury, forming "amalgams" of increasing hydride concentration (13). The preparations were extremely bright and shiny, and some had a marked tendency to adhere to the glass walls of the vessel. The amalgams failed to adhere to any greasy spots inside the glass containers. It was found that hydride samples which had been briefly exposed to the air prior to the mercury treatment were not wetted and did not amalgamate. Close examination of a

shiny hydride amalgam preparation revealed the presence of a few unaffected particles; these were probably the impurities present in the original metal.

The consistency and appearance of uranium hydride amalgams as a function of concentration are indicated in Table 2 (45, 46).

Table 2. Variation of the Appearance of Uranium Hydride
Amalgams with Concentration

Concentration	Description	
10% UH3	Much like mercury itself; scarcely adheres to glass	
20	Definitely more viscous; adheres to glass; has appearance of gallium metal	
30	Semi-fluid mass; adheres to glass readily	
40	Semi-solid; hardly flows; adheres to glass	
50	Stiff semi-solid; does not flow; adheres to glass	
60	Borderline between solid and semi- solid; adheres to glass in spots	
70	Light gray metallic looking powder; does not adhere to glass	
80	A gray powder; pyrophoric	
90	A dark gray powder; pyrophoric	

When uranium hydride amalgams were prepared, no heat was given off. This is in contrast to the process of

forming amalgams of uranium metal, powdered by formation and decomposition of the hydride; a small but definite amount of heat is liberated as uranium-mercury intermetablic compounds are formed (47).

Uranium deuteride was found to form amalgams indistinguishable in appearance from hydride amalgams.

> Recommended Procedure for the Preparation of Uranium Hydride Amalgams. A simple apparatus such as that shown in Fig. 8 is constructed, and the flask charged with a known amount of cleaned uranium turnings. The desired amount of mercury is poured into the side-arm reservoir, and the whole apparatus flushed thoroughly with hydrogen purified over powdered urani-The flask is lowered into a molten salt bath and heated to 2500. After complete conversion to uranium hydride, the flask is removed from the bath, cooled, washed, and dried. The inlet and outlet stopcocks ere closed, leaving the apparatus full of hydrogen. or, alternatively, the apparatus is evacuated before closing the stopcooks. The mercury reservoir is rotated in its ground glass joint, permitting the mercury to flow down onto the hydride.

> Many modifications of the apparatus and procadure above may be made. The mercury may be stored in a separate funnel and permitted to run in by opening a stopcock, or may be held in a side arm until needed, when the whole apparatus is tipped. Substances other

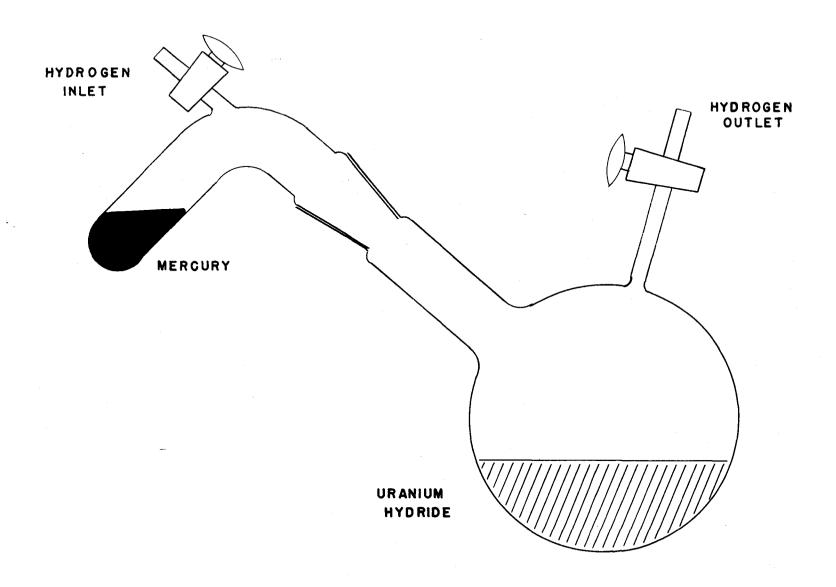


FIG. 8 APPARATUS FOR PREPARATION OF URANIUM HYDRIDE AMALGAMS

than mercury (as in experiments on the chemical properties of the hydride amalgam) may be introduced by the rotating ground glass joint technique. Thickened constrictions for sealing off under vacuum may be built in. Well-fitting rubber stopper connections are satisfactory if no great time elapses after preparation of the hydride.

2. The Radiochemical Properties and Nature of Uranium Hydride Amalgams

The formation and the uncommon and unexpected character of uranium hydride amalgams gave rise to speculations on the disposition of the hydride in the mercury. Samples of the semi-liquid amalgams were filtered centrifugally through porous alundum disks (45). It was found that the filtrate contained less than 0.1 per cent hydride, while the residue was a more concentrated, nearly solid amalgam. In experiments in which some hydride amalgams were being compressed in steel dies at high pressures (46), mercury almost free of uranium was extruded from the crevices; the uranium hydride concentration was raised from 60 to 67 per cent.

The radiochemical studies discussed previously (p. 32) were extended to hydride amalgams prepared from bombarded uranium containing radioactive xenon. An apparatus consisting of a flask with a sealed-off side arm containing mercury, connections for introducing hydrogen, and a

counter attached through a stopcock, was charged with the bombarded uranium. After conversion to uranium hydride, in which process less than one per cent of the radio-xenon escaped, the apparatus was tipped so that the mercury flowed onto the hydride, forming the amalgam. Again not more than one per cent of the xenon was released, as shown by the counter. Even when the amalgam was boiled, very little more of the xenon was liberated. It was found that in order to effect quantitative release of the radio-xenon, the uranium hydride had to be dissolved completely in such reagents as silver perchlorate solution.

It was necessary to conclude from the above experiments that uranium hydride amalgams are not true solutions, but that they are suspensions of the hydride particles in mercury. The amalgams are in all probability colloidal dispersions in which each particle retains its own structure. No previous examples of such a hydride amalgam are known.

B. Chemical Properties of Uranium Hydride Amalgams

1. Action of Air

a. Coagulation of the hydride amalgams by exposure to air. When a liquid uranium hydride amalgam was exposed to the air, a dark brown powdery substance began to appear on the surface in a most remarkable manner; small brown spots appeared which grew until the whole mass was covered. In

some investigations of the reaction and of the brown product (46), 270 g. of 20 per cent uranium hydride amalgam was prepared and air was bubbled through it for 12 hours, when a large amount of brown precipitate had formed. The mixture was exposed to air for 48 more hours. Enough heat was evolved by the aeration to maintain the temperature of the entire mass 60 above room temperature for several hours from the time the aeration began. The bulk of the mercury was then separated by pouring through a paper cone with a pin hole in its apex. Although the mercury came through shiny it rapidly tarnished, and yielded 15 to 20 g. more of the powder on further exposure to the air.

The brown powder was intimately mixed with mercury. It was analyzed in the same fashion that uranium hydride was (p. 13), 7 to 10 g. samples being used. The combustion in oxygen was sometimes violent. The mercury contained in the sample condensed in the cooler end of the combustion tube. It was dissolved out with nitric acid at the end of the analysis and titrated with standard potassium thiocyanate solution, using ferric alum as the indicator, according to the method of Low (48). The weight of mercury thus found was subtracted from the weight of the sample taken, permitting the calculations of the analysis of the brown powder on a mercury-free basis. The following results were

obtained:

		U	H	H/U ratio
Trial	1	97.44%	1.17%	2.85
Trial	2	97.47	1.16	2.82

These showed that the brown powder was still mostly uranium bydride, probably mixed with uranium dioxide, which is brown. That the brown powder was principally uranium hydride was confirmed by other evidence. Its x-ray diffraction pattern was identical with that of the ordinary hydride. Samples on several occasions caught fire spontaneously, reacted with nitric acid, with hydrochloric acid-hydrogen peroxide mixtures, and with silver perchlorate solution in the same way uranium hydride did. Another sample was heated in a vacuum, distilling off the mercury, and decomposing the hydride to free uranium. This readily took up hydrogen again, and the hydride thus formed again formed an amalgam, but a considerable amount of scum was left unaffected by the mercury; this was presumably uranium oxide.

Some difficulty was encountered in separating the fine droplets of mercury from the brown powder. A fairly satisfactory way was devised, which consisted of suspending the powder in petroleum ether, which left most of the mercury towards the bottom of the containing vessel, and decanting quickly into another vessel (49). This operation was repeated several times, which gave a product quite low in

mercury. A petroleum ether suspension of this material was filtered using a sintered glass crucible with suction; the wetted powder formed a mat against the fritted-glass bottom, while the mercury had a tendency to collect together in a drop, which could be removed. In this fashion several grams of product was produced which gave a negative test for mercury.

An interesting observation was made incidental to the work described above: Some 25 per cent uranium hydride amalgam, left over from a previous experiment, was frozen in an impression in a lump of solid carbon dioxide. After freezing solid, the surface was scraped clean; the shiny appearance was not changed by tarnishing, even overnight, except for the condensation of atmospheric moisture (50). When the frozen pellet was removed and allowed to melt, the characteristic formation of the brown powder took place as usual.

b. Rate of coagulation of uranium hydride amalgams by exposure to air. In order to learn more about the process by which air causes uranium hydride to separate from its amalgams, two amalgams were prepared in wide mouth flasks, and exposed to air for periodic weighings (46). The first preparation was 106 g. of a 28.7 per cent hydride amalgam, and the second was 111 g. of a 30.8 per cent amalgam. After exposure to the air the samples were weighed frequently at

the beginning, and then less and less frequently. The weight gains were followed for three years, and are given in Table 3. The brown powder gradually darkened, finally becoming black. The data for the first sample in Table 3 are plotted in Fig. 9. This shows that the most rapid absorption of oxygen occurred at the beginning; the rate dropped in the case of the first sample from an initial value of about 1 mg. of oxygen per minute to about 1.7 mg. per day near the end of the time of observation. The gain in weight was most probably attributable to two processes: the action of oxygen which precipitated the hydride from the amalgam, and the subsequent slow oxidation of the hydride on standing in air. After standing for 1092 days, the weight gain of one sample was 74.5 per cent of that expected for conversion of all of the uranium to U30g.

c. Rate of formation of water by the aeration of uranium hydride amalgam. It was shown earlier that the hydrogen to uranium ratio of the hydride precipitated from amalgams was lower than in the pure hydride, i. e., about 2.83 rather than 2.97. It was shown above that the rate of gain of oxygen was initially rapid, and then tapered off. When the H/U ratio dropped to 2.83 after the hydride was precipitated from mercury by air, the most probable fate of the hydrogen lost was the formation of water, and it was interesting to determine the rate with which water was formed, and compare it with the rate of weight gain.

Table 3. Weight Gain of Uranium Hydride Amalgams on Exposure to Air

	Sample No. 1		Sample No. 2	
Total	time elapsed (days)	Gain (mg.)	Total time elapsed (days)	Gain (mg.)
	0.0 .0035 .007 .13 .19 .67 .97 1.66 2.62 4.59 5.63 9.67 10.9 11.8 13.9 15.1 16.6 17.9 19.1 20.7 25.6 27.7 37.8 46.5 83.0 200 590 992	0.620 870 1213355061 21222551760 440556445241 212276	0.0 .0035 .021 .15 .25 .71 1.00 1.67 2.25 3.63 4.67 5.71 6.70 7.70 8.71 9.90 10.9 12.0 13.0 14.1 15.7 17.0 18.2 19.7 21.8 26.7 31.0 36.9 45.6 52.8 81.8 199 589 1091	04624078576494213006551984516812163 11222333333444444555555566788612163 123534444445555555566788612353

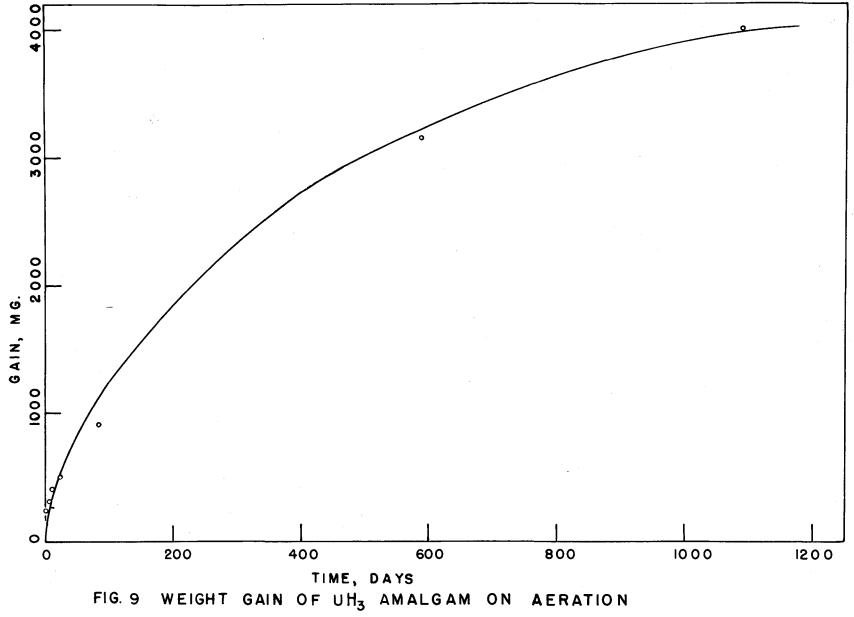


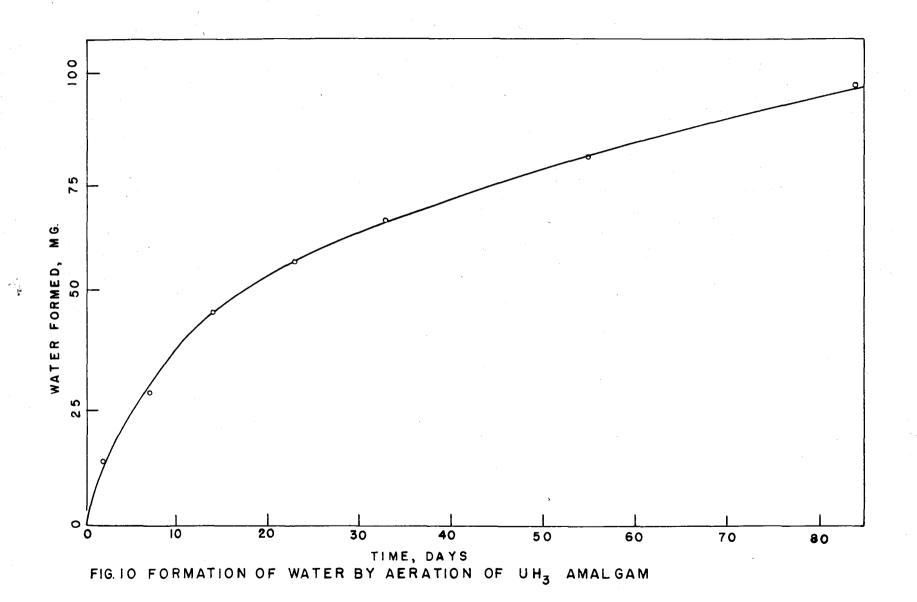
FIG. 9

One hundred and thirty-four grams of 21.6 per cent uranium hydride amalgam was prepared in a flask equipped with a delivery tube leading under the surface of the mercury (50). A slow stream of air, dried by anhydrous magnesium perchlorate, was bubbled through the liquid, and was then filtered through a tube containing fine glass wool to remove suspended particles of the solids. The stream was then passed through a small tared weighing tube packed with anhydrous magnesium perchlorate, which was weighed periodically. Table 4 below shows the amount of water formed over a three-month period.

Table 4. Formation of Water by the Aeration of Uranium Hydride Amalgam

	T1:	me elapsed (days)	Water formed (mg.)	
	. 6			
	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	0	0.0	
	· ·	2	14.3	and the second
		7	29.0	
		14	46.9	
	0	23	58.2	1
		33	67.0	
-		55	82.0	
	4	84	97.1	

The data in Table 4 are plotted in Fig. 10, and it is seen that the water is formed most rapidly at the beginning, the curve having the same general shape as that in Fig. 9.



d. The aeration of uranium amalgams. It is of interest here to briefly present the results of some experiments on the aeration of uranium amalgams, as contrasted to the uranium hydride amalgams. The uranium amalgams were prepared by addition of mercury to finely divided uranium formed by decomposing the hydride (45). Some heat was given off, indicating that intermetallic compounds were being formed. It was found that on exposure to air a rather rapid increase in weight took place as a dark solid separated (52). If the weight gain had corresponded to the oxidation of the uranium to U30g, a gain of 15.2 per cent would be expected, based on the uranium alone; actually one sample gained 19.9 per cent, another 22.0 per cent, within a two-month period. This strongly suggested that oxidation of the U-Hg intermetallic compounds gave oxides of both elements rather than of uranium alone. Support of this conclusion was gained when an oxidized sample was leached with dilute hydrochloric acid, which dissolves HgO but not U30g; the leachings gave a strong test for mercury.

2. Action of Water Vapor

It had been observed that a precipitate formed when uranium hydride amalgams were treated with water vapor. This reaction was studied by amalgamating the hydride prepared from 10 g. of uranium with 70 g. of mercury in a small flask, and passing purified hydrogen, saturated with water vapor, through the apparatus for a month (53). The flask and its

contents were weighed periodically. A grayish-brown encrustation slowly formed over the surface of the amalgam. The weight gain was about 15 mg. per day at the beginning, gradually dropping, until after 10 days it was about 5 mg. per day. After a month the hydrogen stream was shut off and a little water poured into the flask, which was allowed to stand another month. A slight pressure was built up during this time, which was relieved by occasionally opening the stopcock.

The water was decanted off, and the powder was separated, washed with alcohol and ether, and dried. A separation from the small droplets of mercury was made by the petroleum ether suspension technique already described (p.71). The dried brown powder freed from mercury burned readily when ignited. Analysis of the material for uranium by ignition to U₃O₈ disclosed that it contained 96.6 per cent uranium, which shows that it was mostly uranium hydride, presumably contaminated with a uranium oxide.

3. Action of Hydrogen Sulfide

Some 25 per cent uranium hydride amalgam was prepared in a flask, and a slow stream of hydrogen sulfide passed through (50). When the hydrogen sulfide was first passed in, a fine black powder separated immediately. After 36 hours several grams of a black material had separated. The contents of the flask were emptied in a carbon dioxide-filled

dry box, and the black powder separated from the bulk of the mercury. The droplets of mercury were separated by the petroleum ether flotation technique.

The dried mercury-free powder thus prepared was analyzed by combustion in the apparatus previously employed in the analysis of uranium hydride (Fig. 2). A modification was introduced in order to determine the sulfur content. This consisted of a small length of tubing holding several coiled strips of platinum inserted after the combustion tube, heated to about 500°. This caused the catalytic oxidation of sulfur dioxide to the trioxide. The mixture of water and sulfur trioxide thus formed was caught in a small weighing tube containing both sodium hydroxide and anhydrous magnesium perchlorate. Thus weighing this tube gave the total of water and sulfur trioxide. The contents of the tube were then dissolved in water and barium chloride added; the barium sulfate formed was filtered off, ignited, and weighed.

In this fashion two analyses were run, giving H = 1.01, 0.92 per cent, and S = 0.62, 0.65 per cent. The samples continously evolved traces of hydrogen sulfide, probably because of hydrolysis of uranium sulfide present by atmospheric moisture.

It thus appeared that the action of hydrogen sulfide, like water, also caused uranium hydride to separate from its mercury suspension. In this case the hydride thus separated probably continued to react slowly with the hydrogen sulfide,

It is probable that the action and cause the separation of a product which is predominately of air, water, and hydrogen sulfide are all similar in that they react with the surface of the hydride particles in the meroury suspension, which is likely a colloidal suspension, some uranium sulfide. uranium hydride.

and Deuteride 4. Hydrogen-Deuterium Exchange in Uranium Hydride Amalgams1

Samples density balance. It was found that after 5 minutes the hydrodeuterium could be accounted for by the thermal decomposition except that uranium hydride was prepared, and the atmospheric cent uranium deuteride amalgam in a flask containing It may periments were run in which the rates of exchange of hydrogen similar of the gas were removed periodically and analyzed by the gas In the first experiment from hydrogen employing uranium hydride or its analgam, ex-In connection with the attempts to separate deuterium gen contained 0.2 per cent deuterlum, after 15 minutes 2.7 This emount of with uranium deuteride amaigam and deuterium with uranium hydrogen at about 400 mm. pressure was heated to 350°. Comparable results were obtained. The second experiment was cent, and after 2 hours 10.3 per cent. hydride amalgam were measured (6). the deuteride at 350°. deuterium. e 25 per ges wes d'o

based on the work of 0. Johnson and This Section is Nottorf.

be concluded that no exchange took place, and that when the hydride or deuteride in mercury suspension decomposed, the uranium thus released reacted with the mercury forming an intermetallic compound, which does not react with hydrogen. It will be recalled that with uranium hydride itself at 300°, complete and rapid exchange with deuterium was observed.

5. Reduction of an Organic Compound with Uranium Hydride Amalgam

It was shown earlier (p. 57) that although some organic compounds could be reduced with uranium hydride. the reactions were unsuccessful from the standpoint of yielding the expected products. In order to determine whether the hydride amalgam would be a more satisfactory reducing agent, an experiment was conducted with maleic anhydride (41). Ten grams of uranium was converted to the hydride in a flask with a long sealed off side arm holding 1.8 g. of maleic anhydride. The flask was equipped with a vertical tube which acted as an air condenser, and at the top was a dropping funnel holding 30 g. of mercury, which was run in, forming the amalgam. The apparatus was tipped so that the maleic anhydride could be tapped in, and the flask was heated in a salt bath until the organic compound began to reflux. After 15 minutes the apparatus was cooled and washed out with dioxane. After filtering, the solvent was evaporated. A thick brown syrup

remained, very similar to the one prepared from the uranium hydride reduction itself. No crystals could be obtained.

C. Related Materials

It was of interest to determine whether mercury was unique in its ability to wet uranium hydride, or whether other liquid metals also had this property (46, 54). Sodium forms alloys with potassium which are liquid at room temperature; 20 ml. of such an alloy, containing 40 per cent sodium, was allowed to run upon two grams of uranium hydride in an apparatus similar to that employed in the preparation of hydride amalgams. The sodium-potassium alloy appeared to wet the uranium hydride, forming a composition of the same general appearance as the amalgams.

Wood's metal and tin were also tested in a similar fashion (46). A flask containing 5.2 g. of uranium was heated to 250° with hydrogen passing through it, until complete conversion to the hydride had occurred. After cooling a lump of Wood's metal (an alloy of bismuth, lead, tin and cadmiun, m. p. 60.5°) weighing 16.8 g. was lowered on to the hydride. The flask was heated until the alloy melted. After a few minutes shaking, the alloy began to expand rapidly, forming a spongy mass which completely filled the flask (about 40 ml.). It is probable that the liquid alloy wetted the uranium hydride, and reacted with it, forming intermetallic compounds of uranium

with the constituents of the Wood's metal. This process would liberate hydrogen in the interior of the mass, forming a froth of the still liquid metal. The experiment was repeated using tin (m. p. 232°) in place of the Wood's metal. With the hydride prepared from 6.1 g. of uranium, 11.7 g. of tin at 240° also expanded rapidly to a spongy mass whose volume was about 12 ml.

In order to determine whether mercury would "amalgamate" hydrides other than uranium hydride, an experiment was conducted with the mixed rare earth hydrides prepared by heating "Mischmetall" in hydrogen (55). The rare earth metal mixture, principally cerium and lanthanum, was quite impure, and did not disintegrate when heated in hydrogen. Mercury appeared to have but little action on the product, but when some of the mercury was poured out into the air, a fragile, ash-like yellow encrustation slowly formed on the surface. The evidence was insufficient to distinguish between rare earth metal amalgam and a rare earth hydride amalgam. It would be interesting to investigate these phenomena more fully.

VIII. USES OF URANIUM HYDRIDE AND THE HYDRIDE REACTION

As stated in the introduction, there were several specific reasons for investigating uranium hydride aside from the general scientific interest, and some of the predicted

found and developed. These are summarized below. applications work with this compound a number of proved fruitful. During the course other uses were 2

Laboratory Source of Pure Hydrogen and Deuterium

wool filters gases. deuteride ratory sired gas thus evolved is fine hydride particles by the gas stream. temperature a hydrogen pressure 760 mm. Uranium hydride reservoir for hydrogen or deuterium. The only is prepared at pressure. 10 the free of all impurities, including the rare 10 precaution necessary raised lines A temperature of 430° Q 2500 deuteride affords a to to whatever prevent mechanical carrying of in a Tlask, The hydrogen or deuterium is to value and when needed, is required insert gives convenient The hydride or glass

B. Preparation of Powdered Uranium

dunt by decomposition at 450-500° temperatures ture composition of uranium hydride. determines F. m Powdered uranium is formed when mortar cause and the nature of the metal formed. pestle the metal heated to 900°. in an inert atmosphere. easily É is hard, and must be sinter The decomposition temperaprepared The recommended more; βď th e O shiny That thermal ground technique made massive

the dissociation pressure at this temperature is not great and the decomposition is somewhat slow (p. 16). Metal thus prepared is dark, almost black, and exceedingly reactive. Its use as a "getter" or "scavenger" in vacuum tube work is suggested. Powdered uranium may also be used in the preparation of certain uranium alloys or compounds; for example, uranium monocarbide, UC, is formed by heating the metal with the proper amount of powdered carbon (56). It is usually more convenient to mix the hydride itself with the other reaction substance before decomposition to uranium metal. This was done in the preparation of uranium trifluoride (p. 59). Still another use of finely divided uranium metal is the purification of hydrogen and the rare gases (p. 54).

C. Preparation of Uranium Compounds

1. Wet Methods

Two reactions of uranium hydride with solutions of oxidizing agents serve to prepare uranyl salts: the reaction with a mixture of hydrogen peroxide and an acid (p. 38), and with a silver salt and silver oxide (p. 44).

2. Dry Methods

Many preparations of anhydrous binary uranium compounds are possible by reaction with gases (p. 45 ff.). These include

uranium tetrafluoride, chlorides, bromides, iodides, oxide, sulfide, nitride, and phosphide. The use of these compounds, directly prepared from uranium hydride, in the purification of laboratory gases has been discussed (p. 54).

D. Isolation of Intermetallic Compounds

As uranium hydride is in an extreme state of subdivision and as intermetallic compounds of uranium do not react with hydrogen, crystals of the compound can be separated by sieving through a fine screen. When uranium alloys with tin, with bismuth, and with aluminum are powdered by treating with hydrogen at 250°, the intermetallic compounds can be separated on a 400 mesh screen (57). An inert gas atmosphere must be employed. The same technique may be employed to separate inclusions of impurities such as uranium monocarbide from uranium. A modified procedure takes advantage of the slow rate of solution of uranium hydride in non-oxidizing acids; thus when a uranium-tin alloy is powdered by conversion to hydride, the tin compound reacts preferentially with dilute hydrochloric or sulfuric acid, and may be leached out (58).

E. Etching of Metallographic Specimens

Uranium alloys containing a matrix of uranium metal may be etched by a short treatment with hydrogen at 250° (59).

The crystals of the compound are not affected, and after removal of the hydride, they are plainly visible under the microscope.

F. Maintaining a Given Hydrogen or Deuterium Pressure

It is evident from the temperature-dissociation pressure studies of uranium hydride that any desired hydrogen pressure can be maintained in an apparatus by merely having a flask containing a uranium-uranium hydride mixture at the proper temperature connected to the system. Deuterium and uranium deuteride would behave similarly. Gases other than hydrogen in the system which react with uranium or its hydride at the temperature involved, could not be tolerated.

G. Analysis of Metallic Uranium for the Free Element

A method for analyzing uranium samples for the free element based on the hydride reaction has been developed (61). A weighed sample is converted to the hydride, which is then thermally decomposed under vacuum, the volume of hydrogen evolved being measured. Few interferences are encountered, since other metals which absorb and release hydrogen as uranium does (palladium, platinum, thorium, rare earths) are rarely present in materials to be analyzed for free uranium.

H. Other Applications

The attempted use of the hydride reaction in the separation of the isotopes of hydrogen, although unsuccessful to date, may with additional modifications yield profitable amounts of deuterium. A temperature-measuring device, consisting of a hydrogen-filled bulb containing uranium, may be constructed; the pressure of the hydrogen would give a measurement of the temperature of the bulb. The slowness with which equilibrium is reached and the availability of other temperature-measuring instruments will probably prevent its use. Finally, the dehydrogenation of organic compounds with uranium and the reduction of organic compounds with uranium hydride are applications which further research may prove to be effective.

IX. SOURCE AND PURIFICATION OF REAGENTS, AND ANALYSIS OF PRODUCTS

A. Source and Purification of Reagents

The common reagents used—acids, salts, mercury, etc.—were of Analytical Reagent quality obtainable on the market and were employed without further purification. The various organic solvents and compounds used were purchased from the Eastman Kodak Company, Rochester, New York, and were of the highest purity sold.

The uranium metal from which the hydride was prepared was manufactured by the Project, as explained in the Introduction. Analyses are given in Table 1 (p. 17). The uranium tetrafluoride employed in the preparation of uranium trifluoride was also from Project sources. Pyrohydrolytic analysis (43) gave the following results:

	Calculated for UF4	Found
U	75.8%	75.7%
P	24.2	24.0

The water content was found to be less than 0.1 per cent (62), and the uranyl fluoride content approximately 0.4 per cent (63). The deuterium used was prepared from heavy water, also obtained from Project sources, by passing the vapor over hot uranium turnings (p. 18). It was over 99.9 per cent pure.

When ever possible commercial sources of compressed or liquefied gases were employed. This applied to hydrogen. argon, helium, oxygen, nitrogen, ammonia, carbon dioxide, hydrogen fluoride, hydrogen chloride, chlorine, hydrogen sulfide, methane, and ethylene. The purification of hydrogen (p. 54) and the inert gases (p. 54) has already been described. Nitrogen and hydrogen chloride were purified by passage over uranium nitride (p. 55) and trichloride (p. 56) respectively. The remainderwere used without purification. The hydrogen bromide was prepared by direct union by the method of Ruhoff, Burnett, and Reid (64). Carbonyl chloride was prepared by the action of fuming sulfuric acid on carbon tetrachloride (65) and was scrubbed with concentrated sulfuric acid. Carbon monoxide was generated by the dehydration of formic acid with concentrated sulfuric acid. and was washed with sulfuric acid. Phosphine was produced by the reaction between yellow phosphorus and potassium it was dried by passage through a dry ice trap. hydroxide; Bromine was purified by shaking with concentrated sulfurie acid in a separatory funnel, with subsequent distillation over phosphorus pentoxide.

B. Analytical Methods for Products

In some cases analyses were not necessary to determine the composition of products formed, since a given weight of uranium was used, and the total weight of the product could be determined, which gave the composition at once.

Uranium analyses were made either titrimetrically or gravimetrically, depending upon convenience. In the titrimetric determinations the compound was converted into a uranyl solution, reduced in an amalgamated zinc-filled Jones reductor, aerated to re-oxidize the small portion of trivalent uranium formed, and titrated with standard ceric sulfate using ferrous-1, 10- phenanthroline sulfate as the indicator (66). The gravimetric determinations were made by either igniting the uranium compound directly to U30g; or precipitating ammonium diuranate from solution, and igniting it to U30g (66).

The analysis of uranium hydride has already been discussed (p. 13 ff.). Mixtures of hydrogen and deuterium were analyzed by the gas density balance of Stock and Ritter (24).

The uranous acetate was analyzed for tetravalent uranium by direct titration. The acetate content was determined by distillation with phosphoric acid and titrating the acetic acid in the distillate.

Uranium trifluoride was analyzed by pyrohydrolysis (43). Uranium chlorides and bromides were analyzed by dissolving in water, oxidation of the uranium to the hexavalent state with hydrogen peroxide, and precipitation of the halide with silver nitrate (67).

X. CONCLUSIONS AND SUMMARY

- 1. Pure uranium metal reacts rapidly with hydrogen at 250°, yielding a fine, black, pyrophoric powder, uranium hydride. Analysis shows a composition corresponding to the formula UH_{2.97}, but when the effects of impurities in the metal are taken into account, the formula of the compound formed is shown to be UH₃.
- 2. Deuterium reacts with uranium analogously, forming uranium deuteride.
- 3. Uranium hydride is also formed by the action of steam, or of certain organic compounds, such as tetralin, on uranium.
- 4. The physical and thermodynamic properties, x-ray analysis, and the chemical composition of uranium hydride indicate that it is not a solid solution or interstitial compound, but a definite chemical compound.
- 5. Uranium hydride may be thermally decomposed, yielding uranium metal powder which is exceedingly reactive.
- 6. The general chemical properties of uranium hydride are those of a strong reducing agent; it readily reacts with oxidizing agents of all types, as well as certain organic compounds. Some reactions in aqueous medium serve to prepare uranyl salts.
- 7. Uranium hydride reacts with a wide variety of gases, yielding in certain cases uranium compounds difficult to

- prepare by other means. The techniques are simple, and are recommended preparative methods.
- 8. Uranium metal or its hydride or certain compounds prepared from it are conveniently employed in the purification of several laboratory gases.
- 9. By mixing the finely subdivided uranium hydride with other substances also in the form of a fine powder, and heating, the hydride is decomposed, leaving uranium powder intimately mixed with the other substance, with which it may react on stronger heating. For example, when carbon black in the proper proportion is used, uranium monocarbide is formed.

 10. Employing the technique discussed above with uranium tetrafluoride caused its reduction to uranium trifluoride, previously unknown. The trifluoride is a black, coke-like solid.
- 11. Uranium hydride readily forms "amalgams"; the evidence shows that the preparations are not true solutions in mercury or true amalgams, but suspensions. The amalgams vary in consistency from a fluid through a semi-solid to a dark solid, as the uranium hydride concentration is raised. Air, water, or hydrogen sulfide serves to cause the hydride to precipitate from its amalgam.
- 12. Several applications of uranium hydride and the hydride reactions are: laboratory source of pure hydrogen or deuterium, preparation of powdered uranium, preparation of uranium compounds, isolation of intermetallic compounds of uranium,

etching metallographic specimens, maintaining a given hydrogen or deuterium pressure, and analysis of metallic uranium for the free element.

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